

LXY-018

PARTS LIST: TORNADO RC JBT
SERVICE AND MAINTENANCE

SHEET: 1 of 3
REV: 1
DATE: 2/19/26



TASK FORCE TIPS, LLC.
3701 INNOVATION WAY
VALPARAISO, IN 46383 USA
(219)462-6161

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Y2110	LOWER SECTION RC	1
2	VT37-24SS250	3/8-24 X 1/4 SOCKET SET SCREW CUP POINT	1
3	VB .312	5/16" STAINLESS BALL	1
4	VO-233	O-RING 233	2
5	VR4310	SMALLEY RING	1
6	Y2122	NAME LABEL: TORNADO RC	1
7	Y2131	CONTROL BOX SUPPORT	1
8	Y2135	WIRE CLAMP BRACKET	1
9	Y2160	BEARING RETAINER	2
10	Y2311A	EXIT ELBOW SINGLE LEAD	1
11	Y4655	3/8 LOOP CLAMP	2
12	VT25-28ZERK	GREASE FITTING 1/4-28	1
13	VT25-20NT	1/4-20 HEX NUT	3
14	VT25-20BH375	1/4-20 X 3/8 BUTTON HEAD CAP SCREW	2
15	VT37-24SS375	3/8-24 X 3/8 SOCKET SET SCREW CUP POINT	4
16	Y2419A	BASE 2.0"NPTF ALUM	1
17	VO-145	O-RING 145	1
18	VT25-20BH312	1/4-20 X 5/16 BUTTON HEAD CAP SCREW	2
19	Y4951-CMFP	GEAR MOTOR; MONITOR - POTTED SUBASSEMBLY (STRAIGHT FITTING)	1
20	VT25-28SH625	1/4-28 X 5/8 SOCKET HEAD CAP SCREW	10
21	VW687E259-50	FLAT WASHER 1/4"	2
24	VFSP2M-SS	1/4"NPT PLUG - HEX SOCKET	1
23	Y2133	CONTROL BOX SUPPORT	1
24	Y2137	CONTROL BOX SUPPORT	1
25	Y4950-CMFP	GEAR MOTOR; MONITOR - POTTED SUBASSEMBLY (ANGLED FITTING)	1
26	X899PR-CAB	ELECTRIC PART SET - CABLE VERSION WITH POSITION RETENTION	1
27	VT25-20BH625	1/4-20 X 5/8 BUTTON HEAD CAP SCREW	1
28	Y4145	STOP BOLT	1
29	Y2134	MOTOR SPACER	1
30	VB.312TO	BALL 5/16" TORLON	120
31	A1303	MODEL NUMBER LABEL	1
32	VT25-28ZRK90	GREASE FITTING 1/4-28 - 90 DEGREE	1
33	VT25-28SS500	1/4-28 X 1/2 SOCKET SET SCREW CUP POINT	2
34	VT25-28BH500	1/4-28 X 1/2 BUTTON HEAD CAP SCREW	2
35	Y2325ANF	THREAD ADAPTER 1.5"NHM	1
36	Y2915-JBT	DRIVE SHAFT SUBASSEMBLY	2

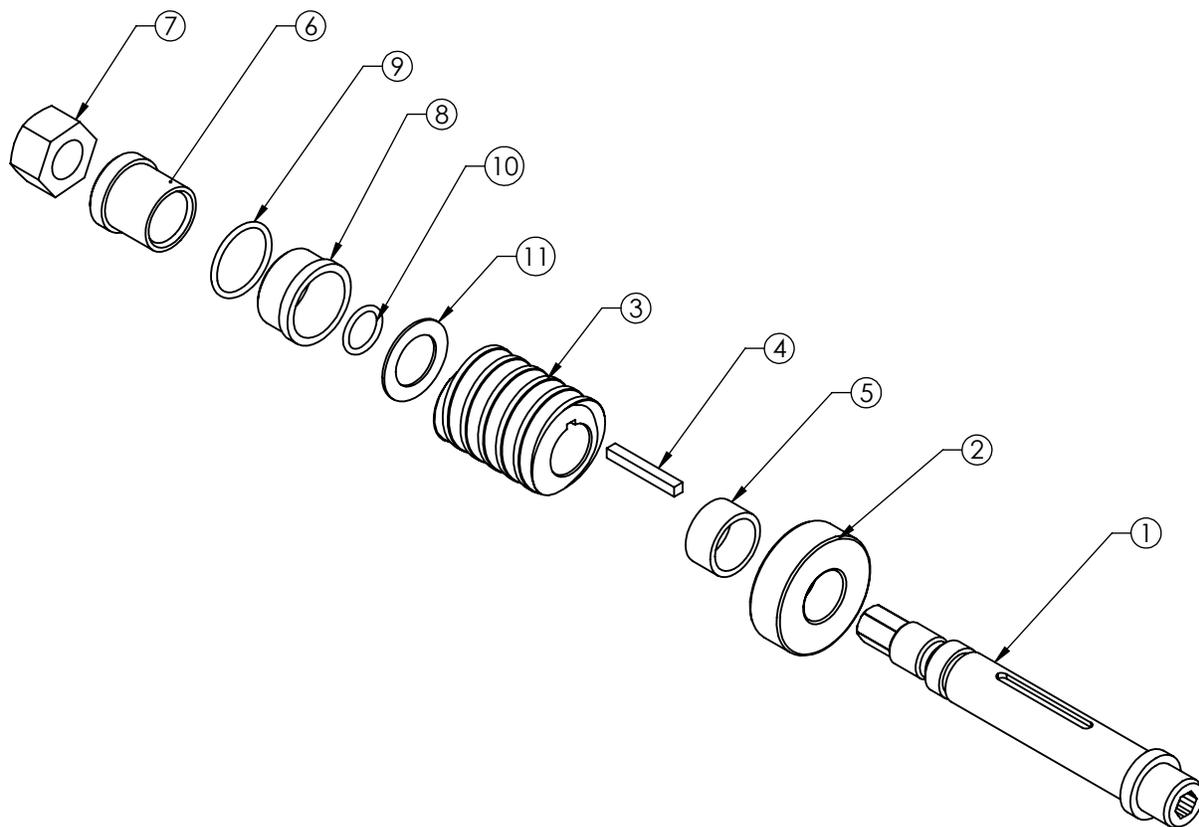
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Y2163	DRIVE SHAFT	1
2	VM4252	BEARING	1
3	x220	12 DP WORM	1
4	X225	KEY; 1/8" X 1.00"	1
5	Y4150	SPACER	1
6	Y2164	BUSHING SPACER	1
7	VT50-20NT	1/2-20 HEX NUT	1
8	XGE634	SHORT HEADED BUSHING	1
9	VO-018	O-RING 018	1
10	VO-013	O-RING 013	1
11	VW938X591-03	WASHER	1