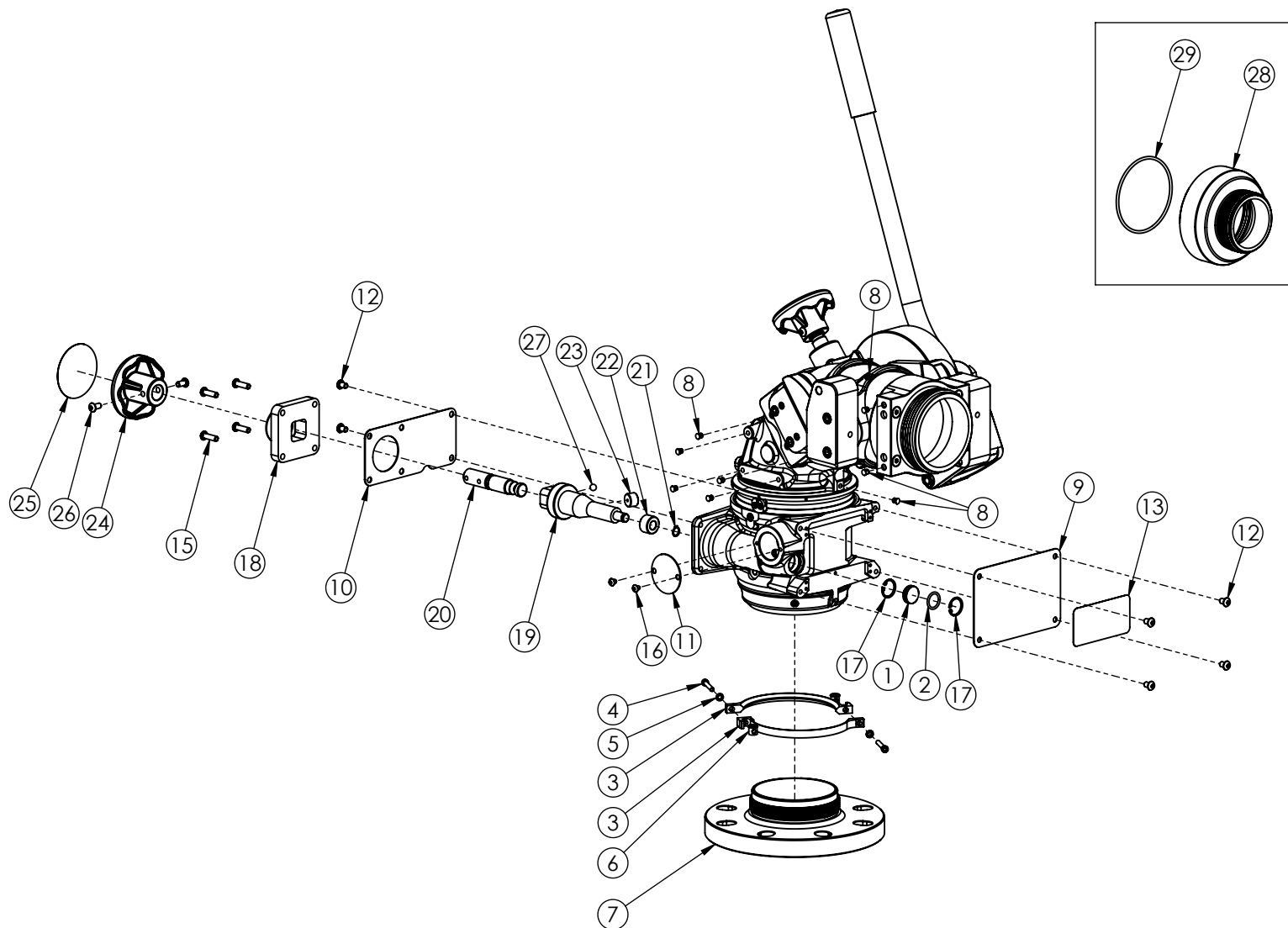


Print change #1A ACY 2/6/25
Add new parts on page 5.



LXY-017

PARTS LIST: FLEX MONITOR TILLER
SERVICE AND MAINTENANCE

SHEET:
1 of 6

REV: 0

DATE: 10/18/23



TASK FORCE TIPS, LLC.
3701 INNOVATION WAY
VALPARAISO, IN 46383 USA
(219)462-6161

Print change #1A ACY 2/6/25
Add new parts on page 5.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	YN712	ABSOLUTE POSITION BUSHING	1
2	VO-115	O-RING 115	1
3	Y4435	4" MONITOR BASE CLAMP	2
4	VT10-32SH1.2	10-32 X 1-1/4 SOCKET HEAD CAP SCREW	2
5	VW360X200-04	WASHER	2
6	Y4437	CYLINDER NUT	2
7	Y4415A	4"ANSI 150/DN100 PN16 X CODE-RPM	1
8	VM4125	HEYCO BLACK SHORTY PLUG	9
9	YN250	HUB BLANK PLATE	1
10	YN251	CRANK PLATE	1
11	YN260	ABSOLUTE POSITION BLANK CAP	1
12	VT25-28BH375	1/4-28 X 3/8 BUTTON HEAD CAP SCREW	6
13	YN701	HUB LABEL: FLEX	1
14	VT25-28BH875	1/4-28 X 7/8 BUTTON HEAD CAP SCREW	1
15	VT25-20BH875	1/4-20 X 7/8 BUTTON HEAD CAP SCREW	3
16	VT10-32BH250	10-32 X 1/4 BUTTON HEAD CAP SCREW	2
17	VR4347	INTERNAL RETAINING RING 7/8" SS	2
18	Y4192	COVER	1
19	YN140	TILLER SHAFT	1
20	Y4193	LOCKING BOLT	1
21	VR4258	EXTERNAL RETAINING RING 13/32" SS	1
22	YN156	WORM SHAFT BUSHING	1
23	Y4191	WEAR DISC	1
24	Z245	KNOB	1
25	YN4176	OVERRIDE KNOB LABEL	1
26	VT25-20BH500	1/4-20 X 1/2 BUTTON HEAD CAP SCREW	2
27	VB .312	5/16" STAINLESS BALL	1
28	YN120*	EXIT SEGMENT 2.5"M	1
29	VO-239	O-RING 239	1

LXY-017

PARTS LIST: FLEX MONITOR TILLER

SERVICE AND MAINTENANCE

SHEET:
2 of 6

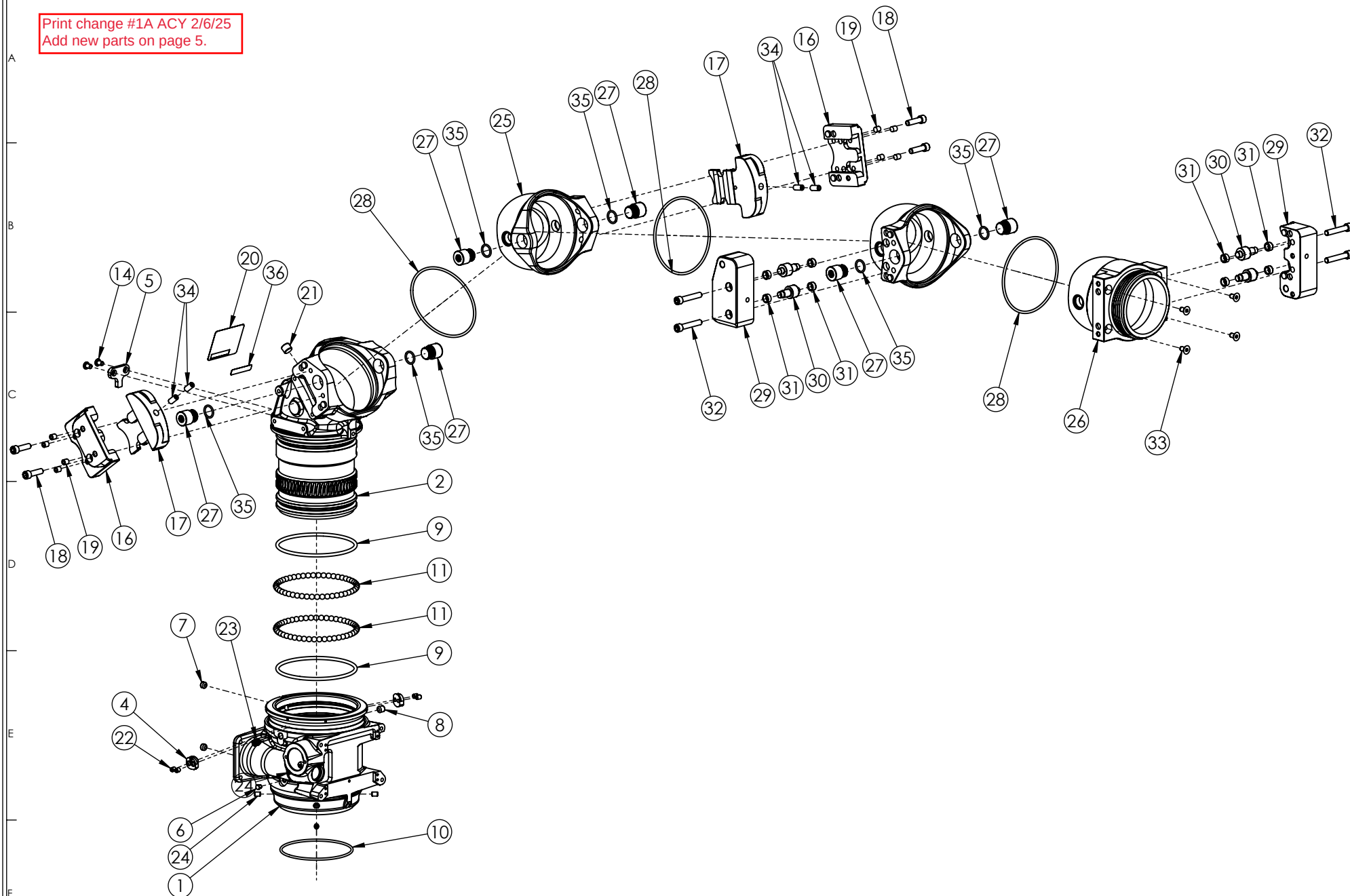
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Print change #1A ACY 2/6/25
Add new parts on page 5.



LXY-017

PARTS LIST: FLEX MONITOR TILLER
SERVICE AND MAINTENANCE

SHEET:
3 of 6

REV: 0

DATE: 10/18/23



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Print change #1A ACY 2/6/25
Add new parts on page 5.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	YN200	INLET BASE	1
2	YN100	MIDDLE SEGMENT	1
3	Y1413	TRAVEL STOP LEFT	1
4	Y1414	TRAVEL STOP RIGHT	1
5	YN119	STOP EAR	1
6	VM4125	HEYCO BLACK SHORTY PLUG	1
7	VT37-24SS250	3/8-24 X 1/4 SOCKET SET SCREW CUP POINT	2
8	VT37-24SS375	3/8-24 X 3/8 SOCKET SET SCREW CUP POINT	1
9	VO-350	O-RING 350	2
10	VO-244	O-RING 244	1
11	VB.312TO	5/16" TORLON BALLS	98
12	YN712	ABSOLUTE POSITION BUSHING	1
13	VO-115	O-RING 115	1
14	VT25-28BH375	1/4-28 X 3/8 BUTTON HEAD CAP SCREW	2
15	VR4347	INTERNAL RETAINING RING 7/8" SS	1
16	YN105	CAM RETAINER	2
17	YN104	DOUBLE CAM	2
18	VT31-18SH1.1	5/16-18 X 1-1/8 SOCKET HEAD CAP SCREW	4
19	VT31-24SS312	5/16-24 X 5/16 SOCKET SET SCREW CUP POINT	8
20	YN050	NAME LABEL: FLEX	1
21	VFSP2M-SS	1/4"NPT PLUG - HEX SOCKET	1
22	VT25-28SS312	1/4-28 X 5/16 SOCKET SET SCREW CUP POINT	4
23	VT37-24DP500	3/8-24 X 1/2 SOCKET SET SCREW HALF DOG PT	1
24	VT25-28SS375	1/4-28 X 3/8 SOCKET SET SCREW CUP POINT	5
25	YN101	SEGMENT	2
26	YN102N	EXIT SEGMENT 3.5"NH	1
27	YN103	TRUNNON	6
28	VO-3.55X115	O-RING 3.55X115	3
29	YN107	ROLLER RETAINER	2
30	YN106	ROLLER	4
31	YN109	ROLLER BUSHING	8
32	VT31-18SH1.7	5/16-18 X 1-3/4 SOCKET HEAD CAP SCREW	4
33	VT25-28FH500	1/4-28 X 1/2 FLAT HEAD CAP SCREW	4
34	VT31-24SS625	5/16-24 X 5/8 SOCKET SET SCREW CUP POINT	4
35	VO-908	O-RING 908	6
36	A1303	MODEL NUMBER LABEL	1

LXY-017

PARTS LIST: FLEX MONITOR TILLER

SERVICE AND MAINTENANCE

SHEET:
4 of 6

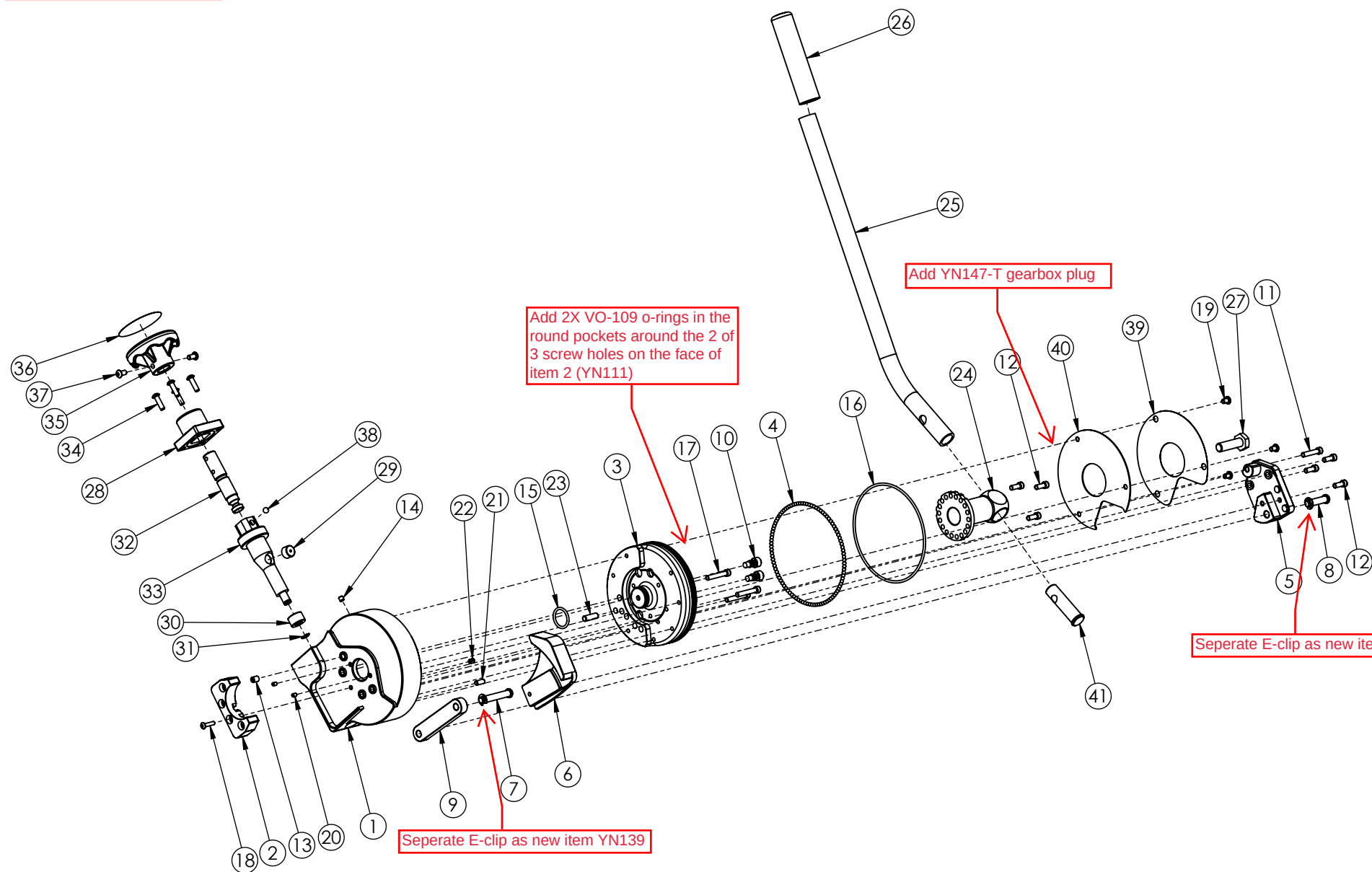
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Print change #1A ACY 2/6/25
Add new parts on page 5.



LXY-017

PARTS LIST: FLEX MONITOR TILLER
SERVICE AND MAINTENANCE

SHEET:
5 of 6

REV: 0

DATE: 10/18/23



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		2	3	4	5	6	7	8
A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	YN110	DRIVE HOUSING	1	31	VR4258	EXTERNAL RETAINING RING 13/32" SS	1
	2	YN108	DRIVE STANDOFF	1	32	Y4193	LOCKING BOLT	1
	3	YN145	TILLER WORM WHEEL	1	33	YN140	TILLER SHAFT	1
B	4	V2120-TORLON	3/16" TORLON BALL	99	34	VT25-20BH875	1/4-20 X 7/8 BUTTON HEAD CAP SCREW	4
	5	YN114	ARM	1	35	Z245	KNOB	1
	6	YN115	ARM COVER	1	36	YN4176	OVERRIDE KNOB LABEL	1
	7	YN137	CLEVIS PIN SS 3/8" DIA. X 2-1/16"	1	37	VT25-20BH500	1/4-20 X 1/2 BUTTON HEAD CAP SCREW	2
C	8	YN138	CLEVIS PIN SS 3/8" DIA. X 1-5/16"	1	38	VB .312	5/16" STAINLESS BALL	1
	9	YN113	LINK	1	39	YN052	FLEX TILLER GEARBOX LABEL	1
	10	Y4145	STOP BOLT	2	40	YN143	TILLER DRIVE COVER	1
	11	VT25-28SH1.2	1/4-28 X 1-1/4 SOCKET HEAD CAP SCREW	1	41	YN144	TILLER BAR PLUG	1
D	12	VT25-20SH625	1/4-20 X 5/8 SOCKET HEAD CAP SCREW	6				
	13	VT31-XXSS375	SOCKET SET SCREW CUP POINT	1				
	14	VT25-28SS250	1/4-28 X 1/4 SOCKET SET SCREW CUP POINT	1				
	15	VO-214	O-RING 214	1				
E	16	VO-255	O-RING 255	1				
	17	VT25-28SH1.5	1/4-28 X 1-1/2 SOCKET HEAD CAP SCREW	3				
	18	VT10E32BH875	10-32 X 7/8 BUTTON HEAD - ELECTROPOLISH	1				
	19	VT25-20BH375	1/4-20 X 3/8 BUTTON HEAD CAP SCREW	3				
F	20	VT10-32SS250	10-32 X 1/4 SOCKET SET SCREW CUP POINT	2				
	21	VT25-28SS625	1/4-28 X 5/8 SOCKET SET SCREW CUP POINT	1				
	22	VM4125	HEYCO BLACK SHORTY PLUG	1				
	23	VP312X1.00	DOWEL PIN .3127 DIA X 1.00 LONG	1				
	24	YN142	TILLER HANDLE MOUNT	1				
	25	Z315	ELEVATION HANDLE	1				
	26	Z317	HANDLE GRIP	1				
	27	VT50-13HX1.7	1/2-13 X 1-3/4 HEX BOLT FULLY THREADED	1				
	28	YN141	TILLER COVER	1				
	29	Y4191	WEAR DISC	1				
	30	YN156	WORM SHAFT BUSHING	1				

LXY-017

PARTS LIST: FLEX MONITOR TILLER
SERVICE AND MAINTENANCE

SHEET:
6 of 6

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