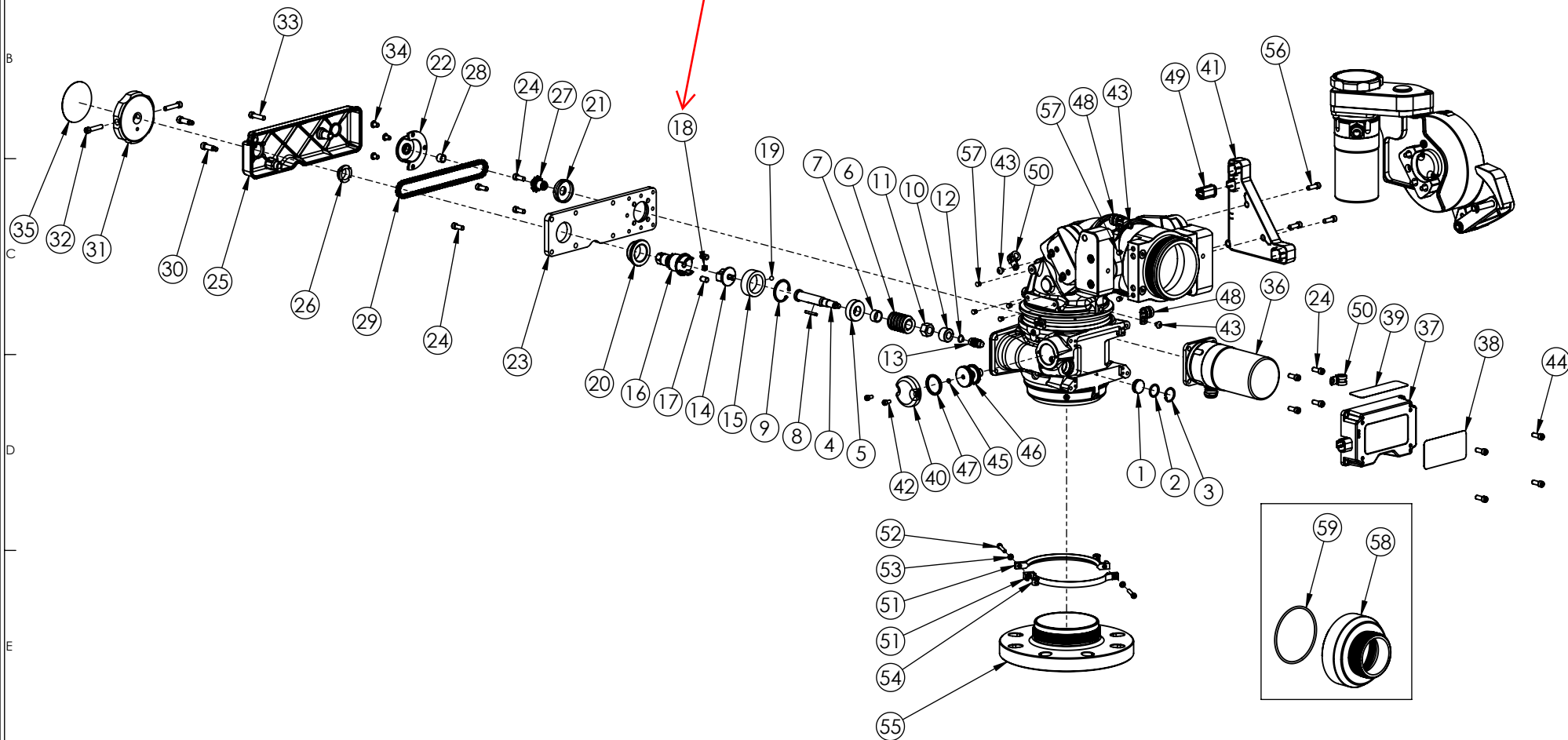


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Change spiring on page 1 and 2.
Add new parts on page 5.

Change item 18 to HC115 contact spring



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SERVICE AND MAINTENANCE

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TASK FORCE TIPS, LLC.
3701 INNOVATION WAY
VALPARAISO, IN 46383 USA
(219)462-6161

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Change spring on page 1 and 2.
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	2	3	4	5	6	7	8	
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
A	1	YN712	ABSOLUTE POSITION BUSHING	1	31	YN168	HANDWHEEL	1
	2	VO-115	O-RING 115	1	32	VT25-20SH1.2	1/4-20 X 1-1/4 SOCKET HEAD CAP SCREW	2
	3	VR4347	INTERNAL RETAINING RING 7/8" SS	1	33	VT25-28SH1.0	1/4-28 X 1 SOCKET HEAD CAP SCREW	1
	4	YN150	WORM SHAFT	1	34	VT25-20BH375	1/4-20 X 3/8 BUTTON HEAD CAP SCREW	3
	5	VM4252	BEARING	1	35	YN4176	OVERRIDE KNOB LABEL	1
	6	X220	12 DP WORM	1	36	YN1660	GEAR MOTOR: FLEX HORIZONTAL SUBASSEMBLY	1
	7	Y4150	SPACER	1	37	YN700	HUB HOUSING	1
	8	X225	KEY; 1/8" X 1.00"	1	38	YN701	HUB LABEL: FLEX	1
	9	VR4220	SNAP RING	1	39	YN702	HUB LABEL: PIN LAYOUT	1
	10	YN156	WORM SHAFT BUSHING	1	40	YN975	ABSOLUTE POSITION SUBASSEMBLY	1
	11	VT50-20NT	1/2-20 HEX NUT	1	41	YN980	JUNCTION BOX SUBASSEMBLY	1
	12	VR4258	EXTERNAL RETAINING RING 13/32" SS	1	42	VT10-32SH375	10-32 X 3/8 SOCKET HEAD CAP SCREW	2
	13	YN713	ABSOLUTE POSITION WORM	1	43	VT25-28BH250	1/4-28 X 1/4 BUTTON HEAD CAP SCREW	3
	14	YN165	DRIVEN SHAFT	1	44	VT25-28SH625	1/4-28 X 5/8 SOCKET HEAD CAP SCREW	4
	15	AY352	FLOATING RING	1	45	Y5779	MAGNET	1
C	16	YN160	DRIVE SHAFT 12 TEETH	1	46	YN711	ABSOLUTE POSITION WHEEL	1
	17	VP312X.50	DOWEL PIN .3127 DIA X .50 LONG	2	47	YN714	ABSOLUTE POSITION BUSHING	1
	18	Y4266	ANTI BACK DRIVE SPRING - STAINLESS STEEL	1	48	Y4657	.500 OD LOOP CLAMP STAINLESS	2
	19	V2125	#18 HC115 CONTACT SPRING STAINLESS STEEL	1	49	Y5450	PLUG 4-PIN W/ENHANCED SEAL	1
	20	YN166	DRIVE SHAFT BUSHING	1	50	Y4655	3/8 LOOP CLAMP	2
	21	X256	BUSHING MOTOR	1	51	Y4435	4" MONITOR BASE CLAMP	2
	22	YN307	SPROCKET HOUSING	1	52	VT10-32SH1.2	10-32 X 1-1/4 SOCKET HEAD CAP SCREW	2
	23	YN201	LOWER DRIVE PLATE	1	53	VW360X200-04	WASHER	2
	24	VT25-28SH625	1/4-28 X 5/8 SOCKET HEAD CAP SCREW	8	54	Y4437	CYLINDER NUT	2
	25	YN301	LOWER CHAIN SHROUD	1	55	Y4415A	4"ANSI 150/DN100 PN16 X CODE-RPM	1
	26	YN167	SHORT HEADED BUSHING	1	56	VT25-28SH750	1/4-28 X 3/4 SOCKET HEAD CAP SCREW	3
	27	X253	DRIVE SPROCKET	1	57	VM4125	HEYCO BLACK SHORTY PLUG	6
	28	X252	BUSHING NYLON	1	58	YN120*	EXIT SEGMENT 2.5"M	1
	29	YN305	70 LINK ROLLER CHAIN S.S. - SUBASSEMBLY	1	59	VO-239	O-RING 239	1
	30	VT25-28SBX750	1/4-28 X 3/4 SOCKET HEAD SHOULDER BOLT	2				

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SERVICE AND MAINTENANCE

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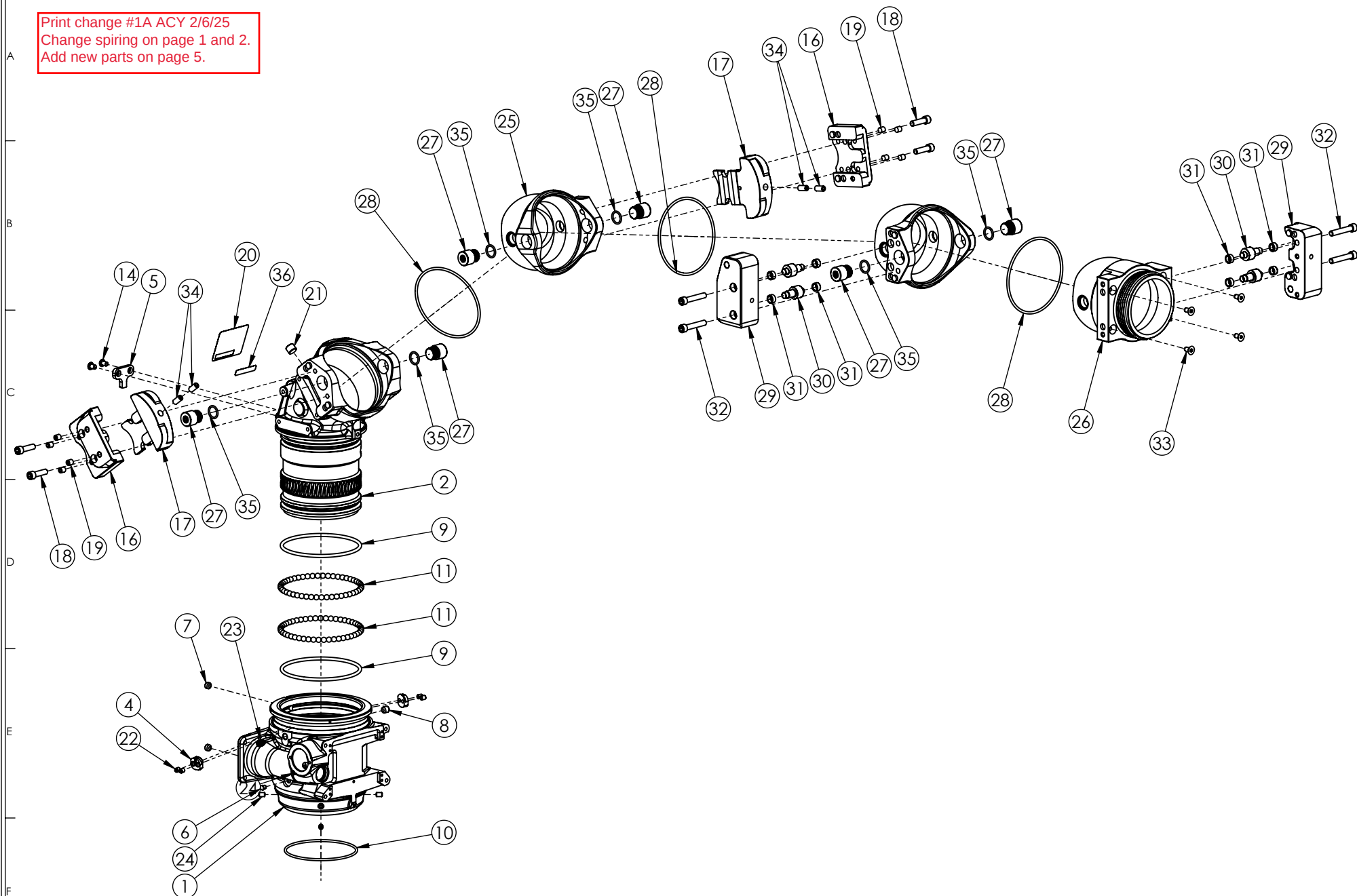
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Change spiring on page 1 and 2.
Add new parts on page 5.



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	YN200	INLET BASE	1
2	YN100	MIDDLE SEGMENT	1
3	Y1413	TRAVEL STOP LEFT	1
4	Y1414	TRAVEL STOP RIGHT	1
5	YN119	STOP EAR	1
6	VM4125	HEYCO BLACK SHORTY PLUG	1
7	VT37-24SS250	3/8-24 X 1/4 SOCKET SET SCREW CUP POINT	2
8	VT37-24SS375	3/8-24 X 3/8 SOCKET SET SCREW CUP POINT	1
9	VO-350	O-RING 350	2
10	VO-244	O-RING 244	1
11	VB.312TO	5/16" TORLON BALLS	98
12	YN712	ABSOLUTE POSITION BUSHING	1
13	VO-115	O-RING 115	1
14	VT25-28BH375	1/4-28 X 3/8 BUTTON HEAD CAP SCREW	2
15	VR4347	INTERNAL RETAINING RING 7/8" SS	1
16	YN105	CAM RETAINER	2
17	YN104	DOUBLE CAM	2
18	VT31-18SH1.1	5/16-18 X 1-1/8 SOCKET HEAD CAP SCREW	4
19	VT31-24SS312	5/16-24 X 5/16 SOCKET SET SCREW CUP POINT	8
20	YN050	NAME LABEL: FLEX	1
21	VFSP2M-SS	1/4"NPT PLUG - HEX SOCKET	1
22	VT25-28SS312	1/4-28 X 5/16 SOCKET SET SCREW CUP POINT	4
23	VT37-24DP500	3/8-24 X 1/2 SOCKET SET SCREW HALF DOG PT	1
24	VT25-28SS375	1/4-28 X 3/8 SOCKET SET SCREW CUP POINT	5
25	YN101	SEGMENT	2
26	YN102N	EXIT SEGMENT 3.5"NH	1
27	YN103	TRUNNON	6
28	VO-3.55X115	O-RING 3.55X115	3
29	YN107	ROLLER RETAINER	2
30	YN106	ROLLER	4
31	YN109	ROLLER BUSHING	8
32	VT31-18SH1.7	5/16-18 X 1-3/4 SOCKET HEAD CAP SCREW	4
33	VT25-28FH500	1/4-28 X 1/2 FLAT HEAD CAP SCREW	4
34	VT31-24SS625	5/16-24 X 5/8 SOCKET SET SCREW CUP POINT	4
35	VO-908	O-RING 908	6
36	A1303	MODEL NUMBER LABEL	1

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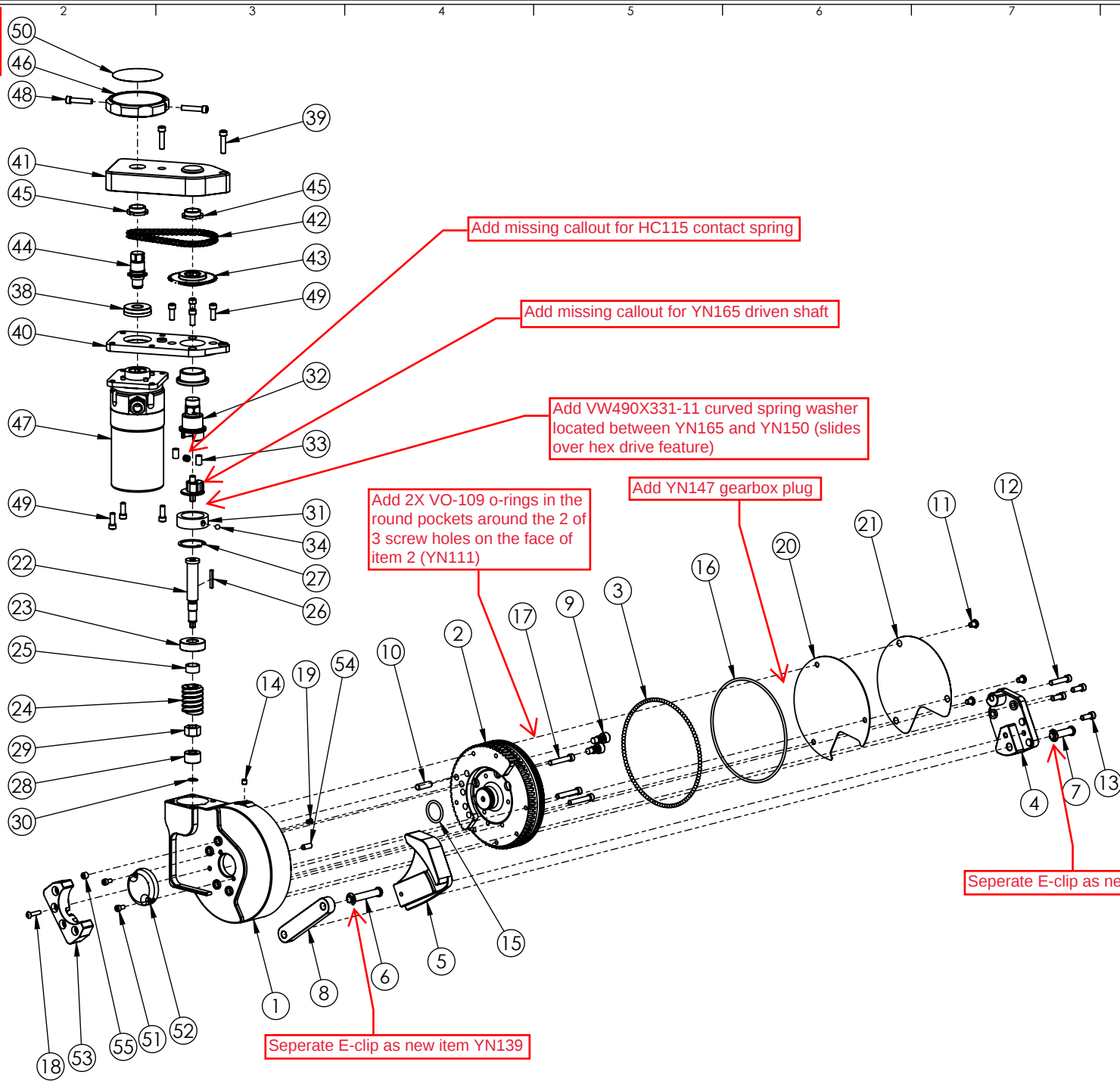
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ITEM NO.		PART NUMBER	DESCRIPTION	QTY.	ITEM NO.		PART NUMBER	DESCRIPTION	QTY.
A	1	YN110	DRIVE HOUSING	1	29	VT50-20NT	1/2-20 HEX NUT	1	
	2	YN111	WORM WHEEL	1	30	VR4258	EXTERNAL RETAINING RING 13/32" SS	1	
	3	V2120-TORLON	3/16" TORLON BALL	99	31	AY352	FLOATING RING	1	
	4	YN114	ARM	1	32	YN161	HEX SHAFT	1	
	5	YN115	ARM COVER	1	33	VP312X50	DESCRIPTION	2	
B	6	YN137	CLEVIS PIN SS 3/8" DIA. X 2-1/16"	1	34	V2125	1/4" STAINLESS STEEL BALL	1	
	7	YN138	CLEVIS PIN SS 3/8" DIA. X 1-5/16"	1	35	YN165	DRIVEN SHAFT	1	
	8	YN113	LINK	1	36	Y4266	ANTI-BACK-DRIVE SPRING - STAINLESS STEEL	1	
	9	Y4145	STOP BOLT	2	37	YN166	DRIVE SHAFT BUSHING	1	
	10	VP312X1.00	DOWEL PIN .3127 DIA X 1.00 LONG	1	38	X256	BUSHING MOTOR	1	
C	11	VT25-28BH375	1/4-28 X 3/8 BUTTON HEAD CAP SCREW	3	39	VT25-28SH1.0	1/4-28 X 1 SOCKET HEAD CAP SCREW	2	
	12	VT25-28SH1.2	1/4-28 X 1-1/4 SOCKET HEAD CAP SCREW	1	40	YN302	UPPER DRIVE PLATE RC	1	
	13	VT25-20SH625	1/4-20 X 5/8 SOCKET HEAD CAP SCREW	4	41	YN303	UPPER DRIVE COVER	1	
	14	VT25-28SS250	1/4-28 X 1/4 SOCKET SET SCREW CUP POINT	1	42	X255	48LINK ROLLER CHAIN RING S.S.	1	
	15	VO-214	O-RING 214	1	43	YN162	SPROCKET 25 TEETH	1	
D	16	VO-255	O-RING 255	1	44	YN163	DRIVE SHAFT 12 TEETH	1	
	17	VT25-28SH1.5	1/4-28 X 1-1/2 SOCKET HEAD CAP SCREW	3	45	YN167	SHORT HEADED BUSHING	2	
	18	VT10E32BH875	10-32 X 7/8 BUTTON HEAD - ELECTROPOLISH	1	46	YN168	HANDWHEEL	1	
	19	VM4125	HEYCO BLACK SHORTY PLUG	1	47	YN1661	GEAR MOTOR: FLEX VERTICAL SUBASSEMBLY	1	
	20	YN112	WORM WHEEL COVER	1	48	VT25-20SH1.2	1/4-20 X 1-1/4 SOCKET HEAD CAP SCREW	2	
E	21	YN051	FLEC RC GEARBOX LABEL	1	49	VT25-28SH625	1/4-28 X 5/8 SOCKET HEAD CAP SCREW	6	
	22	YN150	WORM SHAFT	1	50	YN4176	OVERRIDE KNOB LABEL	1	
	23	VM4252	BEARING	1	51	VT10-32SH375	10-32 X 3/8 SOCKET HEAD CAP SCREW	2	
	24	X220	12 DP WORM	1	52	YN975	ABSOLUTE POSITION SUBASSEMBLY	1	
	25	Y4150	SPACER	1	53	YN108	DRIVE STANDOFF	1	
F	26	X225	KEY; 1/8" X 1.00"	1	54	VT25-28SS625	1/4-28 X 5/8 SOCKET SET SCREW CUP POINT	1	
	27	VR4220	SNAP RING	1	55	VT31-24SS250	5/16-24 X 1/4 SOCKET SET SCREW CUP POINT	1	
	28	YN156	WORM SHAFT BUSHING	1					