



LXY-007

PARTS LIST: RADIUS 3"ANSI 150 X 2.5"NHM  
 SERVICE AND MAINTENANCE

SHEET: 1 of 2  
 REV: 1  
 DATE: 7/29/24

**TFT** TASK FORCE TIPS, LLC.  
 3701 INNOVATION WAY  
 VALPARAISO, IN 46383 USA  
 (219)462-6161

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	VT25-20SH500	1/4-20 X 1/2 SOCKET HEAD CAP SCREW	8
2	Y3523	UPPER SHROUD	1
3	VP375X1.00	DOWEL PIN	2
4	Y3520	MIDDLE SEGMENT	1
5	Y3524	LOWER SHROUD	1
6	VO-157T	O-RING-157 TEFLON	1
7	VB.312TO	5/16" TORLON BALLS	318
8	VO-243	O-RING 243	2
9	Y3522	CHAIN	1
10	Y3512	WORM WHEEL	1
11	V2120	3/16" STAINLESS STEEL BALL	1
12	Y3511	WORM HOUSING	1
13	Y3514	PORT PLUG	2
14	Y3515	STOP BOLT	1
15	VT50-20SS375	1/2-20 X 3/8 SOCKET SET SCREW CUP POINT	2
16	Y3595	PULL PIN SUBASSEMBLY	1
17	A1629	CRANK WITH KNOB SUB ASSEMBLY	2
18	VT25-20BH500	1/4-20 X 1/2 BUTTON HEAD CAP SCREW	4
19	Y3510	LOWER SEGMENT	1
20	VFHP2M	1/4"NPT HEX HEAD PLUG	1
21	VO-350	O-RING 350	1
22	Y3506	BAND CLAMP	1
23	Y3505	3" ANSI 150/NPT INLET	1
24	VM4145	REED SWITCH	1
25	Y3503	3" SENSOR MOUNT	1
26	VR4220	SNAP RING	2
27	VR4365	SMALLEY RING	2
28	VW97X595-048	WASHER	2
29	VM4252	BEARING	2
30	Y4150	SPACER	2
31	X220	12 DP WORM	2
32	VW938X591-03	WASHER	2
33	Y4159	SHAFT SPRING STAINLESS	2
34	VW1.0X752-01	WASHER	2
35	X225	KEY; 1/8" X 1.00"	2
36	Y4160	DRIVE SHAFT	2
37	Y4141	HEADED BUSHING	2
38	Y4145	STOP BOLT	1
39	VT37-16SS312	3/8-16 X 5/16 SOCKET SET SCREW CUP POINT	5
40	VT25-28ZERK	GREASE FITTING 1/4-28	3
41	VT25-28SS250	1/4-28 X 1/4 SOCKET SET SCREW CUP POINT	2
42	VT25-28SH750	1/4-28 X 3/4 SOCKET HEAD CAP SCREW	1
43	Y3513	NAME LABEL: RADIUS	1
44	VT37-16SH3.0	3/8-16 X 3 SOCKET HEAD CAP SCREW	1
45	Y3531	HANDLE	1
46	VM4170	MAGNET	1
47	Y3533	MAGNET HOLDER	1
48	Y3532	2.5"NHM EXIT ELBOW ALUM	1
49	VT31-18SH1.2	5/16-18 X 1-1/4 SOCKET HEAD CAP SCREW	1
50	X840	DRAIN VALVE ASSEMBLY	1
51	Y3521	CHAIN CAM	1
52	Y3506	BAND CLAMP	1

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