



TORNADO CONTROL BOX SUPPORT UPGRADE KIT Y2132-KIT

NOTICE

Keep track of ALL removed hardware. It will be reused.

Tools Needed:

3/16" Hex Key

5/16" Hex Key

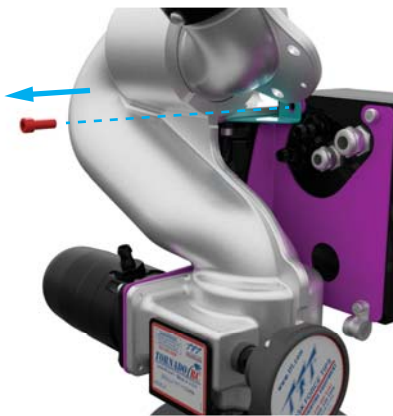
In this kit (colored for instruction only):



Read Prior To Upgrading Tornado Control Housing Brackets.



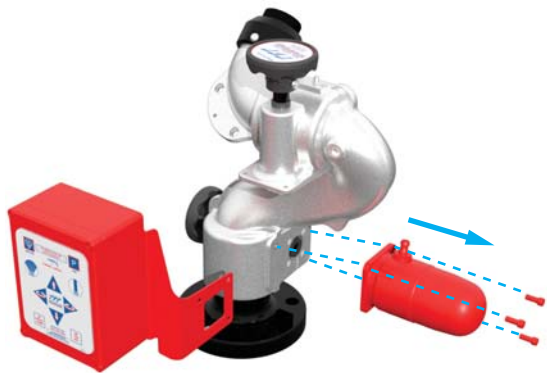
STEP 1 - Remove 1X Stop Bolt Or Set Screw(s)



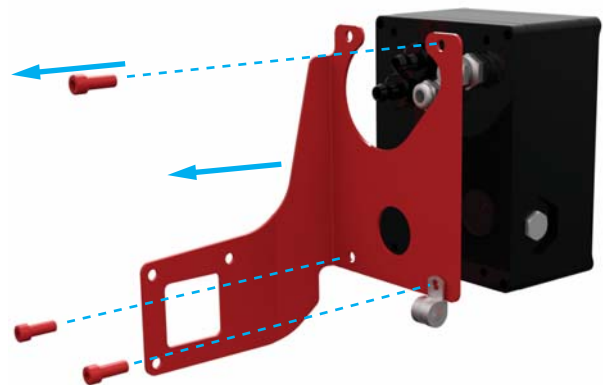
STEP 2 - Remove 1X Socket Head Screw(s)



STEP 3 - Remove 3X Socket Head Screw(s), Vertical Motor Housing, Y2131 Bracket



STEP 4 - Remove 3X Socket Head Screw(s), Horizontal Motor Housing Y2130 Bracket



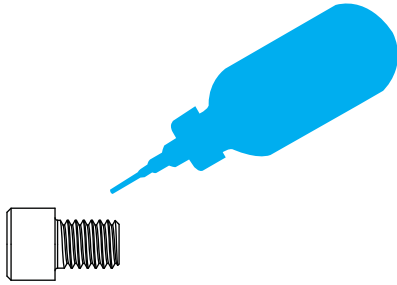
STEP 5 - Remove 3X Socket Head Screw(s). Y2130 Bracket

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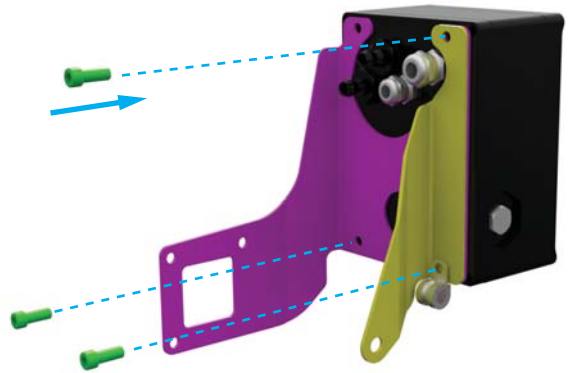
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NOTICE

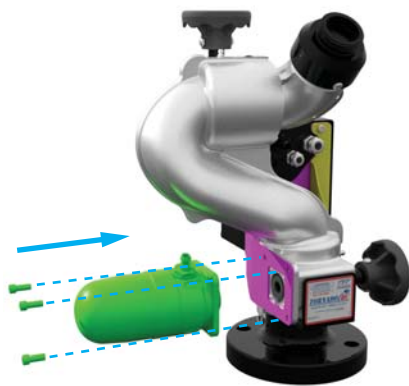
Apply blue loctite to threads before tightening all fittings.



READ PRIOR TO REASSEMBLY.



STEP 6 - Align Y2130 & Y2132 Bracket.
Tighten 3X Socket Head Screw(s)



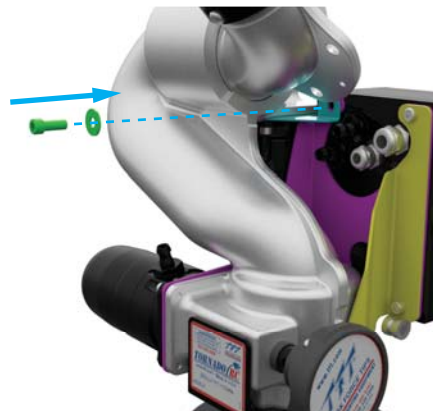
STEP 7 - Align Horizontal Motor Housing & Y2130 Bracket.
Leave the motor mounting screws slightly loose until all items have been installed then tighten all screws.
Tighten 3X Socket Head Screw(s)



STEP 8 - Align Vertical Motor Housing & Y2131 Bracket.
Leave the motor mounting screws slightly loose until all items have been installed then tighten all screws.
Tighten 3X Socket Head Screw(s)



STEP 9 - Lift Control Box And Tighten 1X Stop Bolt Or 1X Socket Head Screw(s). If a set screw was originally installed in this location it will be replaced by the 3/8" socket head screw included in the kit.



STEP 10 - Align Y2130 & Y2131 Bracket.
Tighten 1X Socket Head Screw(s) With 1X Washer.

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