

MONSOON™ MONITOR SERIES

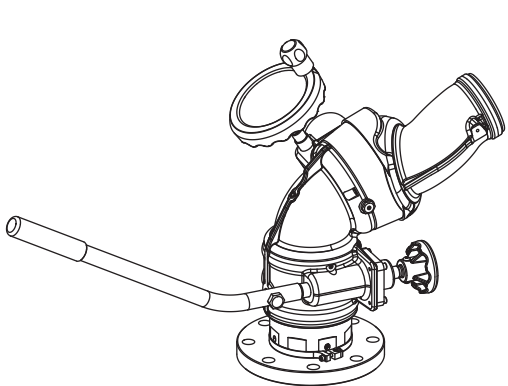
INSTRUCTION FOR INSTALLATION, OPERATION, AND MAINTENANCE

⚠ DANGER

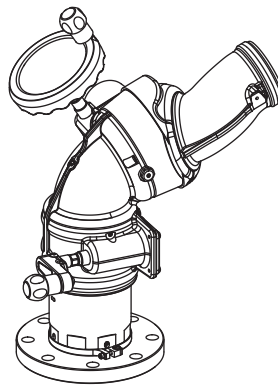
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at tft.com/serial-number.

This equipment is intended for use by trained and qualified emergency services personnel for firefighting. All personnel using this equipment shall have completed a course of education approved by the Authority Having Jurisdiction (AHJ).

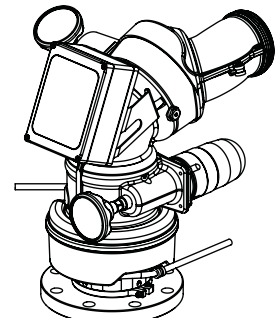
This instruction manual is intended to familiarize firefighters and maintenance personnel with the operation, servicing, and safety procedures associated with this product. This manual should be kept available to all operating and maintenance personnel.



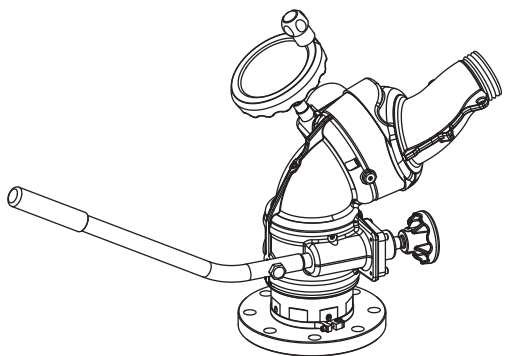
**Tiller
3.5" Discharge**



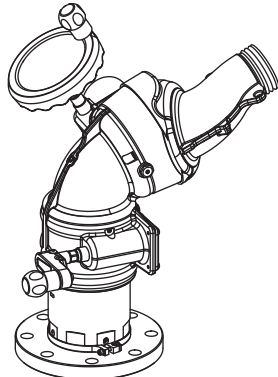
**Dual Handwheel
3.5" Discharge**



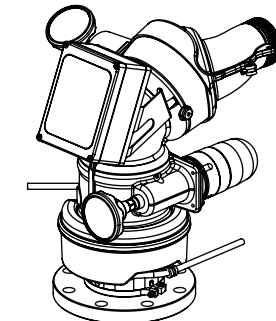
**Remote Control (RC)
3.5" Discharge**



**Tiller
2.5" Discharge**



**Dual Handwheel
2.5" Discharge**



**Remote Control (RC)
2.5" Discharge**

MONSOON®

MONSOON RC®

(see section 3.2) for Flow/Pressure Operations Envelope

DANGER

PERSONAL RESPONSIBILITY CODE

The member companies of FEMSA that provide emergency response equipment and services want responders to know and understand the following:

1. **Firefighting and Emergency Response** are inherently dangerous activities requiring proper training in their hazards and the use of extreme caution at all times.
2. **IT IS YOUR RESPONSIBILITY** to read and understand any user's instructions, including purpose and limitations, provided with any piece of equipment you may be called on to use.
3. **IT IS YOUR RESPONSIBILITY** to know that you have been properly trained in Firefighting and/or Emergency Response and in the use, precautions, and care of any equipment you may be called upon to use.
4. **IT IS YOUR RESPONSIBILITY** to be in proper physical condition and to maintain the personal skill level required to operate any equipment you may be called upon to use.
5. **IT IS YOUR RESPONSIBILITY** to know that your equipment is in operable condition and has been maintained in accordance with the manufacturer's instructions.
6. Failure to follow these guidelines may result in death, burns or other severe injury.

Fire and Emergency Manufacturers and Service Association, Inc.
PO Box 147, Lynnfield, MA 01940 • www.FEMSA.org

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FEMSA

SUPPORTING MATERIALS

The following documents contain supporting safety and operating information pertaining to the equipment described in this manual.

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

MANUAL: Remote Control (RC) Monitor Electrical Controls
Supplemental Instructions for use with RC Monitor Manual

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION AND MAINTENANCE

⚠ DANGER
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at www.ift.com or contact number.

SECTION 3.0
General Information and Specifications

SECTION 4.0
Electrical Controls Installation and Operation

SECTION 4.1
Monitor Mounted Operator Station (YHE-COMM)

SECTION 4.2
Panel Mount Operator Station (YHE-OPS)

SECTION 4.3
Panel Mount With Display Operator Station (YHE-OPS-D)

SECTION 4.4
Tethered Operator Station (YHE-CT-MS)

SECTION 4.5
Tethered Operator Station With Display (YHE-CT-MS-D)

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Throttle Operator Station (YHE-4P-MS)

SECTION 4.7
Throttle Operator Station With Display (YHE-4P-MS-D)

SECTION 4.8
Joystick Operator Station (YHE-4S)

SECTION 4.9
Single Station Monitor Operator Station (YHE-TS)

SECTION 4.10
Monitor Communication Interface Control (YHE-COMM)

SECTION 4.11
Monitor Position Display (YHE-OPS)

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Remote Auxiliary Function Indicator Control (YHE-REM-AUX)

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Remote RC Monitor Aerial Truck Installation

SECTION 4.14
Intelligence Interface Control (YHE-GAME)

SECTION 4.15
Thermal Interface Control

SECTION 4.16
Electric Nozzle Actuator

SECTION 4.17
Valve Ribs

SECTION 5.0
Troubleshooting

TASK FORCE TIPS LLC
MADE IN USA • www.ift.com

3701 Innovation Way, Valparaiso, IN 46383-9327 USA
800-348-2688 • 219-462-6161 • Fax 219-464-7195
1-800-848-3535

LIY-500 - Remote Control (RC) Monitor Electrical Controls

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

MANUAL: Valve Under Monitor (VUM) Valve Under Monitor Remote Control (VUM RC)

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION AND MAINTENANCE

⚠ WARNING
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at www.ift.com or contact number.

This instruction manual is intended to familiarize firefighters and maintenance personnel with the operation, servicing and safety procedures associated with the Valve Under Monitor or Valve Under Monitor RC. This manual should be kept available to all operating and maintenance personnel.

SAFE OPERATING RANGE:
Up to 2500 gpm below 130 psi* (9500 l/min @ 9 bar)*
Up to 2000 gpm below 200 psi* (8000 l/min @ 14 bar)*
Up to 2000 gpm below 300 psi* (8000 l/min @ 21 bar)*
Up to 1500 gpm @ 300 psi maximum* (6000 l/min @ 21 bar)*
* valid for monitor outlets up to 17" (433mm) tall from the VUM outlet. Read section 4.3 for details.

VUM RC air seconds from open to close
Meets NFPA 1901 slow close requirement

Hydraulic Proof Test:
900 psi (62bar)

SAMPLE CONFIGURATIONS

VUM with 4.7" Quick Connect and 2.5" Gang Drive
AJE1711102

VUM RC with 2.5" Gang Connect
AJE1711103

VUM RC with 2.5" Gang Connect and 2.5" Gang Drive
AJE1711102

VUM RC with 2.5" Gang Connect and 2.5" Gang Drive
AJE1711102

VUM RC with 2.5" Gang Connect and 2.5" Gang Drive
AJE1711102

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LIA-285 - Valve Under Monitor (VUM) Valve Under Monitor Remote Control (VUM RC)

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

MANUAL: IVUM and IVUM RC 4" INDUSTRIAL VALVE UNDER MONITOR

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION AND MAINTENANCE

⚠ WARNING
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at www.ift.com or contact number.

SAFE OPERATING RANGE:
Up to 2500 gpm below 130 psi* (9500 l/min @ 9 bar)*
Up to 2000 gpm below 200 psi* (8000 l/min @ 14 bar)*
Up to 1600 gpm @ 300 psi maximum* (6000 l/min @ 21 bar)*
*three maximum flow rates and nozzle inlet pressures are valid for monitor outlets up to 18.5" (470mm) tall from the IVUM outlet. Read section 4.3 for details.

HYDROSTATIC PROOF TEST:
1200 psi (83 bar)*
*Understand the rated operating pressure of 300 psi (21 bar). The hydrostatic proof test is performed on a sample valve to ensure it does not leak under pressure. It is not a guarantee of safety. It is recommended that the valve be tested at 4 times the rated operating pressure. The purpose of the proof test is to be confident the valve design may be safely operated at the rated operating pressure.

model ZN421 or ZN421C with 4" ANSI 150 outlet (shown from gasline side)

model ZN421 RC or ZN421RC with 2.5" NPT quick connect to Tornado monitor (shown from gasline side)

model ZN421 or ZN421C for integrated T7 monitor (shown from secondary position indicator side with YS-021A-2)

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LIZ-050 - IVUM and IVUM RC 4" Industrial Valve Under Monitor

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

MANUAL: HYDRANT UNDER MONITOR (HUM)

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION AND MAINTENANCE

⚠ WARNING
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at www.ift.com or contact number.

This instruction manual is intended to familiarize firefighters and maintenance personnel with the operation, servicing and safety procedures associated with the Hydrant Under Monitor (HUM). This instruction manual should be kept available to all operating and maintenance personnel.

RATED OPERATING PRESSURE: 300 psi (21 bar)
Up to 2500 gpm below 130 psi (9500 l/min @ 9 bar)*
Up to 2000 gpm below 200 psi (8000 l/min @ 14 bar)*
Up to 1600 gpm @ 300 psi maximum (6000 l/min @ 21 bar)*
* valid for monitor outlets up to 20" (508mm) tall from the HUM outlet. Read section 4.3 for details.

HYDROSTATIC PROOF TEST: 1200 psi (83 bar)*
*Do not exceed the rated operating pressure of 300 psi (21 bar). The hydrostatic proof test is performed on a sample valve to ensure it does not leak under pressure. It is not a guarantee of safety. It is recommended that the valve be tested at 4 times the rated operating pressure. The purpose of the proof test is to be confident the valve design may be safely operated at the rated operating pressure.

SAMPLE CONFIGURATIONS

Model ZN421100
with 4" ANSI 150 on side B, 6" hose on port C1 and 1/2" plug on port C2

Model ZN42102
with 4" ANSI 150 on side B and 2.5" gated wyes on both ports C1 and C2

Model ZN42111T
with integrated T7 hydrant on side B and 5" hose on both ports C1 and C2

Model ZN42111T
with integrated T7 hydrant on side B and 5" hose on both ports C1 and C2

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LIZ-055 - Hydrant Under Monitor (HUM)

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

MANUAL: EXTEND-A-GUN MODEL XG12
Telescoping Waterway for Deck Mounted Monitors

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION AND MAINTENANCE

⚠ DANGER
Read instruction manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. A person who has not read and understood all operating and safety instructions, is not qualified to operate the Extend-A-Gun telescoping gun.

To make the Extend-A-Gun as versatile as possible three mounting bracket kits are offered. Each kit has a different upper bracket. The lower bracket is the same in all three.

XGB-15 TUBE/SADDLE BRACKET SET

XGB-23 PLATE/SADDLE BRACKET SET

XGB-31 SADDLE/SADDLE BRACKET SET

OUTLETS SHOWN ARE FOR MODELS XG10P, -XL & XG12-VL-XL FOR MODELS WITH 3" NPT OUTLET, ADD 1"

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LIX-512 - Extend-A-Gun Model XG12

TASK FORCE TIPS[®]
FIRE FIGHTING EQUIPMENT

Extend-A-Gun RC3 & RC4 Remote Control Telescoping Waterway for Deck Mounted Monitors

INSTRUCTIONS FOR INSTALLATION, SAFE OPERATION, AND MAINTENANCE

⚠ DANGER
Understand manual before use. Operation of this device without understanding the manual and receiving proper training is a misuse of this equipment. Obtain safety information at www.ift.com or contact number.

This equipment is intended for use by trained and qualified emergency services personnel for firefighting. All personnel using this equipment must have completed a course of education approved by the Authority Having Jurisdiction (AHJ).

This instruction manual is intended to familiarize firefighters and maintenance personnel with the operation, servicing, and safety procedures associated with this product. This manual should be kept available to all operating and maintenance personnel.

CONTROL BOX
(complete with 10 ft (3m) of power & communication cable for connection to monitor communication line & power)
12 ft (3.6m) of cable for connection to RC monitor and 12 ft (3.6m) of cable for connection to RC Extend-A-Gun motor)

OPTIONAL HYDROSTATIC PROOF TEST
(complete with 12 ft (3.6m) cable for connection to control box)

Shown with Monitor RC Monitor and Master 2000 Nozzle (Monitor, Nozzle and Mounting Brackets not included)

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LIX-530 - Extend-A-Gun RC3 & RC4

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1.0 MEANING OF SAFETY SIGNAL WORDS

A safety related message is identified by a safety alert symbol and a signal word to indicate the level of risk involved with a particular hazard. Per ANSI Z535.6, the definitions of the four signal words are as follows:



DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is used to address practices not related to physical injury.

2.0 SAFETY



An inadequate supply of pressure and/or flow will cause an ineffective stream and can result in injury or death. Choose operating conditions to deliver adequate fire suppression. See flow graphs.



Injury or damage can occur from an inadequately supported monitor. The mounting must be capable of supporting the nozzle reaction force which can be as high as 1500 lbs.



The stream exiting a nozzle is very powerful and capable of causing injury and property damage. Make sure the nozzle is securely attached and pointing in a safe direction before water is turned on. Do not direct water stream to cause injury or damage to persons or property.



Equipment may be damaged if frozen while containing significant amounts of water. Such damage may be difficult to detect visually. Subsequent pressurization can lead to injury or death. Any time the equipment is subject to possible damage due to freezing, it must be tested and approved for use by qualified personnel before being considered safe for use.



On many vehicle installations, the monitor is the highest point on the apparatus. Damage or injury could occur if there is not sufficient clearance to safely pass under doors or overhead obstructions. Always check stowed position of the monitor before moving.



The electric drives are current limited but may still produce enough force to cause injury. To avoid injury from moving equipment:

- Be aware that equipment may be remotely operated
- Keep hands and fingers away from pinch points
- Never operate the manual override while electric controls are in operation

3.0 GENERAL INFORMATION

The Monsoon Monitor is a manually operated monitor designed for master stream flows. The Monsoon's unique patented segmented waterway allows water to make very few turns as it travels through the monitor resulting in low friction loss and a far reaching effective stream. Elevation range is 90 degrees above horizontal to 45 degrees below. The manual model has 360 degree continuous horizontal rotation with field changeable stops at 45, 90, and 135 degrees either side of a center position.

The Monsoon RC is an electric remote controlled monitor that has all the benefits of the Monsoon monitor with the addition of powered operation. The Monsoon RC comes with a factory installed control panel mounted on the monitor for controlling horizontal rotation, elevation, and nozzle pattern. Knobs for manual override are provided on the horizontal rotation and elevation drive. Remote control of a TFT ER nozzle is enabled by plugging into the factory installed nozzle power/communication cable. Electric drives and control box are waterproof.

3.1 SPECIFICATIONS

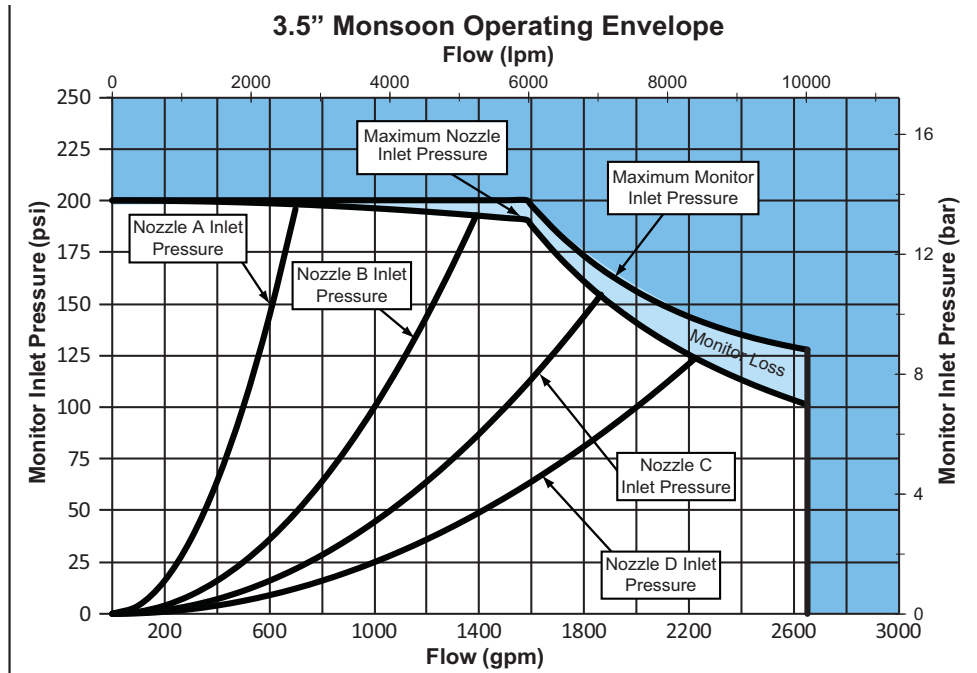
	MANUAL		ELECTRIC	
	US	METRIC	US	METRIC
Weight	25 lbs	11.4 kg	37 lbs	16.8 kg
Minimum Flow Area (4" Inlet)	8.3 in ²	24.5 cm ²	8.3 in ²	24.5 cm ²
Minimum Flow Area (3" Inlet)	7.07 in ²	45.6 cm ²	7.07 in ²	45.6 cm ²
Maximum Operating Pressure	200 psi	14 bar	200 psi	14 bar
Nominal Operating Voltage			12 or 24 VDC (auto sense)	
Maximum Voltage			32 VDC	
Operating Temperature Range of Fluid	33°F to 120°F / 1°C to 50°C			
Storage Temperature Range	-40 to 150°F / -40 to 65°C			
Maximum Torque (Elevation)			80 ft·lbs	110 N·m
Maximum Torque (Horizontal)			60 ft·lbs	80 N·m
Speed (Elevation)			6 deg/sec	
Speed (Horizontal)			12 deg/sec	
Materials	ANSI A356.0-T6 Aluminum, Stainless, Nylon			

Table 3.1

3.2 OPERATING ENVELOPE



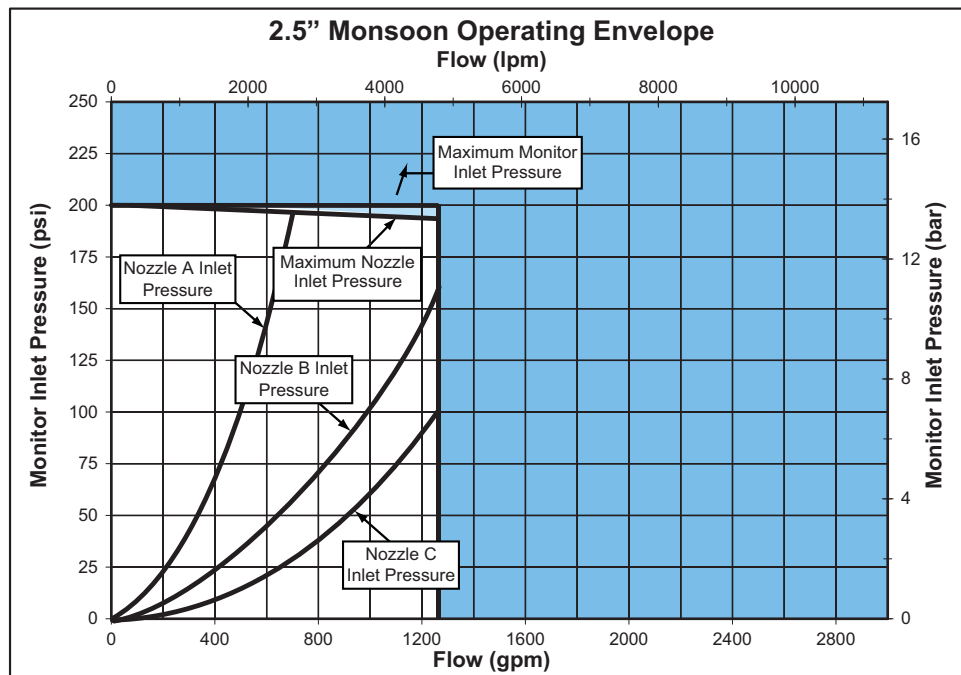
Damage or injury could result from operating the monitor beyond the safe operating envelope. Do not operate the monitor outside the envelope in the following graph(s).



Nozzle A flows 500 gpm (1900 l/min), at 100 psi (6 bar), K factor = 50
 Nozzle B flows 1000 gpm (3800 l/min), at 100 PSI (6.9 bar), K factor = 100
 Nozzle C flows 1500 gpm (5700 l/min), at 100 PSI (6.9 bar), K factor = 150
 Nozzle D flows 2000 gpm (7600 l/min), at 100 PSI (6.9 bar), K factor = 200

Figure 3.2A

3.5" Monsoon Operating Envelope



Nozzle A flows 500 gpm (1900 l/min), at 100 psi (6 bar), K factor = 50
 Nozzle B flows 1000 gpm (3800 l/min), at 100 PSI (6.9 bar), K factor = 100
 Nozzle C flows 1500 gpm (5700 l/min), at 100 PSI (6.9 bar), K factor = 150

Figure 3.2B

2.5" Monsoon Operating Envelope

3.3 USE WITH SALT WATER

Use with salt water is permissible provided the equipment is thoroughly cleaned with fresh water after each use. The service life of the equipment may be shortened due to the effects of corrosion, and is not covered under warranty.

3.4 VARIOUS MODELS AND TERMS

The Monsoon Monitor is available in manual and electric remote controlled models.

Manual models are available with either handwheel control on both axis or a tiller bar model that uses a tiller bar to control horizontal rotation.

Electric remote control models are available in a standard model (suitable for on top of pumpers), a Ladder model and a Platform model. The Ladder or Platform models have a smaller swing radius and horizontal travel stops factory installed at 90° left and right (180° total).

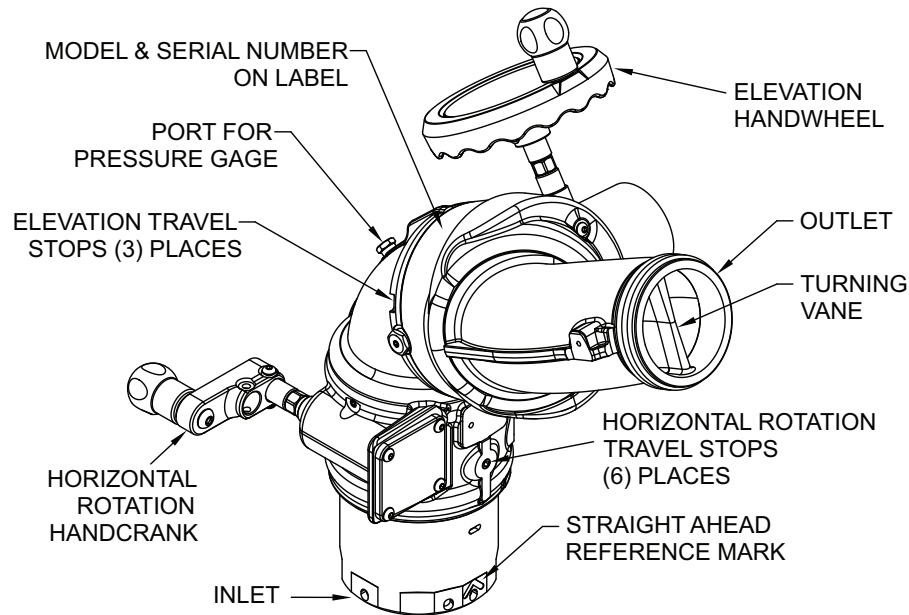


Figure 3.4A

Manual Handwheel Monsoon Monitor

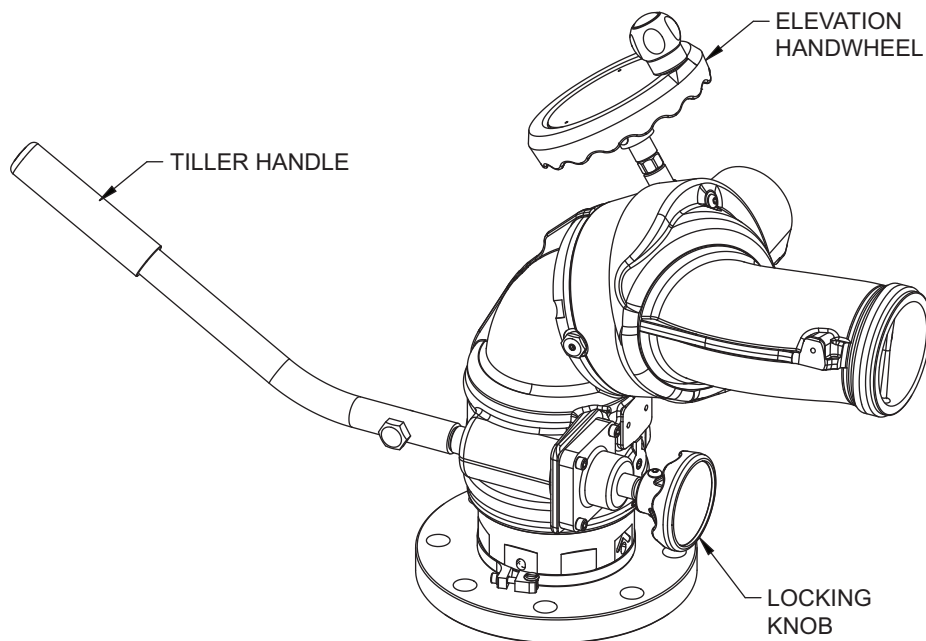


Figure 3.4B

Manual Tiller Bar Monsoon Monitor

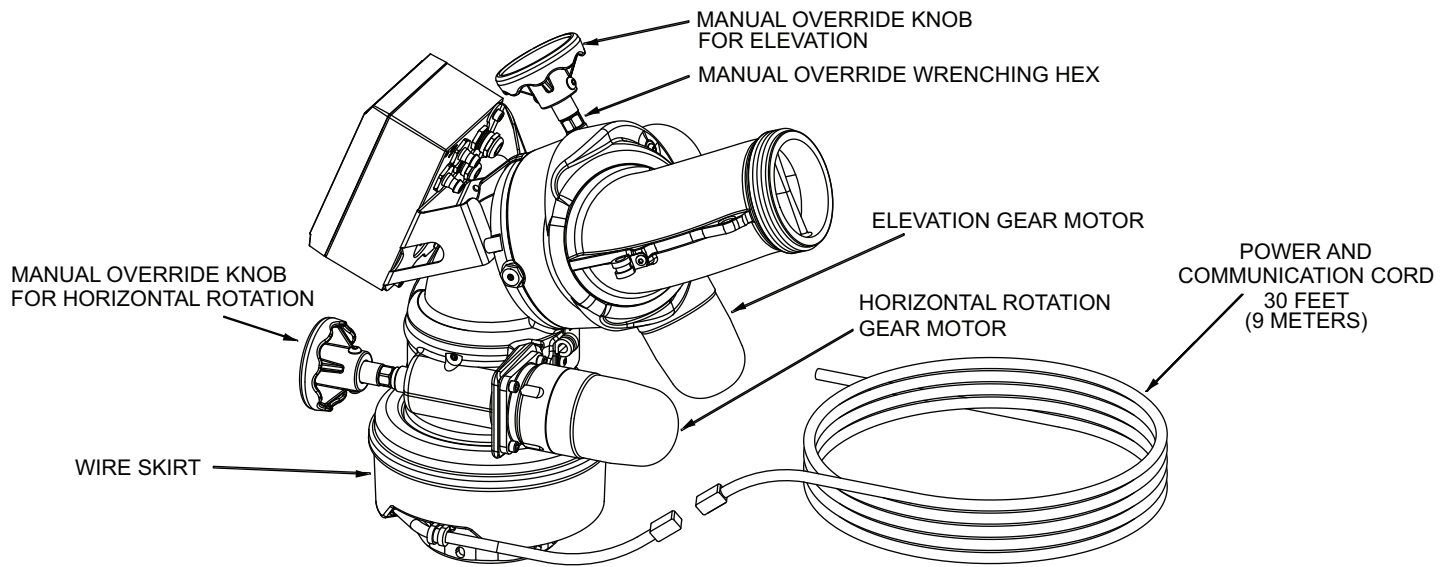


Figure 3.4C
Monsoon RC Monitor

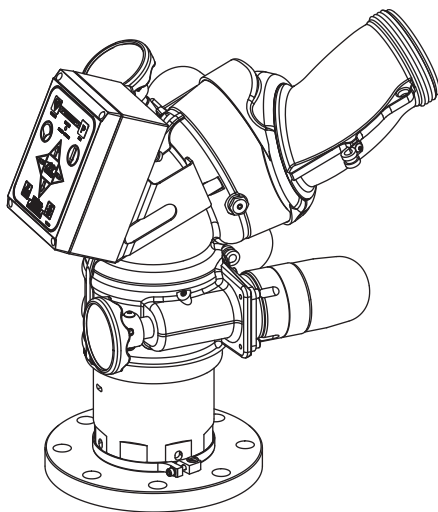


Figure 3.4D
Monsoon RC for Ladder or Platform

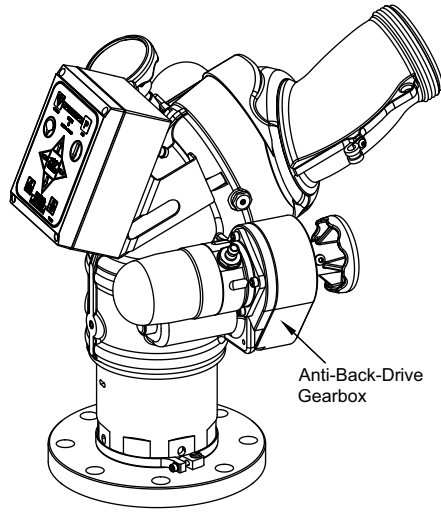


Figure 3.4E
Monsoon RC for Ladder

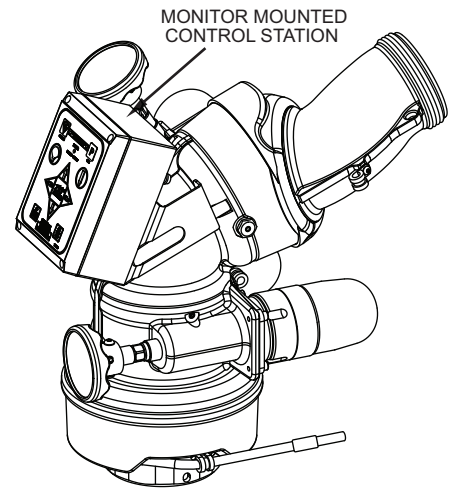



Figure 3.4F
Monsoon RC Standard Model


3.5 INLETS AND OUTLETS

There is a wide variety of inlet and outlet options for the Monsoon monitor. The overall height and weight of the monitor may differ slightly based on the inlet and outlet configuration.


3.5.1 FLANGES

	INLET OPTION #	PART NUMBER	MONITOR INLET ADAPTER	MONITOR INLET BASE	ADDITIONAL HEIGHT*		QUICK CONNECT OPTION #**	PART NUMBER	Electric & Manual		Tiller	
									ADDITIONAL HEIGHT*		ADDITIONAL HEIGHT*	
					in	mm			in	mm	in	mm
	1	Y4410A	3" ANSI 150 FLANGE	TFT CODE-RLF	0.75	20						
	2	Y4415A	4" ANSI 150 FLANGE	TFT CODE-RPF	0.94	23	R	Y4482	3.83	96	6.58	166
	3	Y4417A	6" ANSI 150 FLANGE	TFT CODE-RPF	1.00	25						
	4	Y4423A	DN80, PN16 FLANGE	TFT CODE-RLF	0.87	22						
	5	Y4425A	DN100, PN16 FLANGE	TFT CODE-RPF	0.87	22						

3.5.2 NPT FEMALE

									Electric & Manual		Tiller	
	INLET OPTION #	PART NUMBER	MONITOR INLET ADAPTER	MONITOR INLET BASE	ADDITIONAL HEIGHT*		QUICK CONNECT OPTION #**	PART NUMBER	ADDITIONAL HEIGHT*		ADDITIONAL HEIGHT*	
					in	mm			in	mm	in	mm
	6	Y4440NL	3" NPT FEMALE	TFT CODE-RLF	2.0	51						
	7	Y4450NP	4" NPT FEMALE	TFT CODE-RPF	1.75	45	S	Y4483	3.63	92	6.38	162

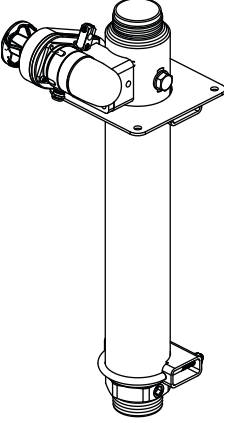
3.5.3 BSP MALE

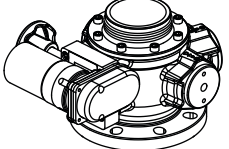
									Electric & Manual		Tiller	
	INLET OPTION #	PART NUMBER	MONITOR INLET ADAPTER	MONITOR INLET BASE	ADDITIONAL HEIGHT*		QUICK CONNECT OPTION #**	PART NUMBER	ADDITIONAL HEIGHT*		ADDITIONAL HEIGHT*	
					in	mm			in	mm	in	mm
	8	Y4420A	3" NPT MALE	TFT CODE-RLF	2.30	58						
	9	Y4430A	4" NPT MALE	TFT CODE-RPF	2.30	58						

* SEE SECTION 3.6 OVERALL DIMENSIONS FOR NOMINAL MONITOR DIMENSIONS

** FOR QUICK CONNECT OPTIONS REFERENCE LIY-250

3.5.4 MATING PRODUCTS

	INLET OPTION #	PART NUMBER	MONITOR INLET ADAPTER	MONITOR INLET BASE	ADDITIONAL HEIGHT*		QUICK CONNECT OPTION #**	PART NUMBER	Electric & Manual		Tiller	
									ADDITIONAL HEIGHT*		ADDITIONAL HEIGHT*	
					in	mm			in	mm	in	mm
	L	see LIX-512	FOR EXTEND-A- GUN 3"	TFT CODE-RLF	0.00	0	T	Y4487	3.83	96	6.58	166
		see LIX-530										
	P	see LIX-530	FOR EXTEND-A- GUN 4"	TFT CODE-RPF	0.00	0	U	Y4486	3.63	92	6.38	162

	INLET OPTION #	PART NUMBER	MONITOR INLET ADAPTER	MONITOR INLET BASE	ADDITIONAL HEIGHT*		QUICK CONNECT OPTION #**	PART NUMBER	Electric & Manual		Tiller	
									ADDITIONAL HEIGHT*		ADDITIONAL HEIGHT*	
					in	mm			in	mm	in	mm
	P	see LIA-285	FOR AK SERIES VUM	TFT CODE-RPF	0.00	0	Q	N/A	0.63	16	3.38	86
		see LIZ-055	FOR ZB SERIES HUM									
	X	see LIZ-050	ELECTRIC FOR ZA SERIES 4" IVUM	TFT CODE RRM	-0.59	-15						
			TILLER FOR ZA SERIES 4" IVUM		0.71	18						

* SEE SECTION 3.6 OVERALL DIMENSIONS FOR NOMINAL MONITOR DIMENSIONS

** FOR QUICK CONNECT OPTIONS REFERENCE LIY-250

3.5.5 OUTLET OPTIONS

OPTION #	THREAD	UPPER SEGMENT	ADAPTER
1	3.5" NH MALE	Y4310A	N/A
2	3.5" BSP MALE		Y4330ABN
3	3.5" NPSH MALE		Y4330AIN
4	4.0" BSP MALE		Y4334ABP
5	2.5" NH MALE	Y4311	N/A
6	2.5" BSP MALE		X332BJ
7	2.5" NPSH MALE		X332IJ

Table 3.5.5

3.6 OVERALL DIMENSIONS

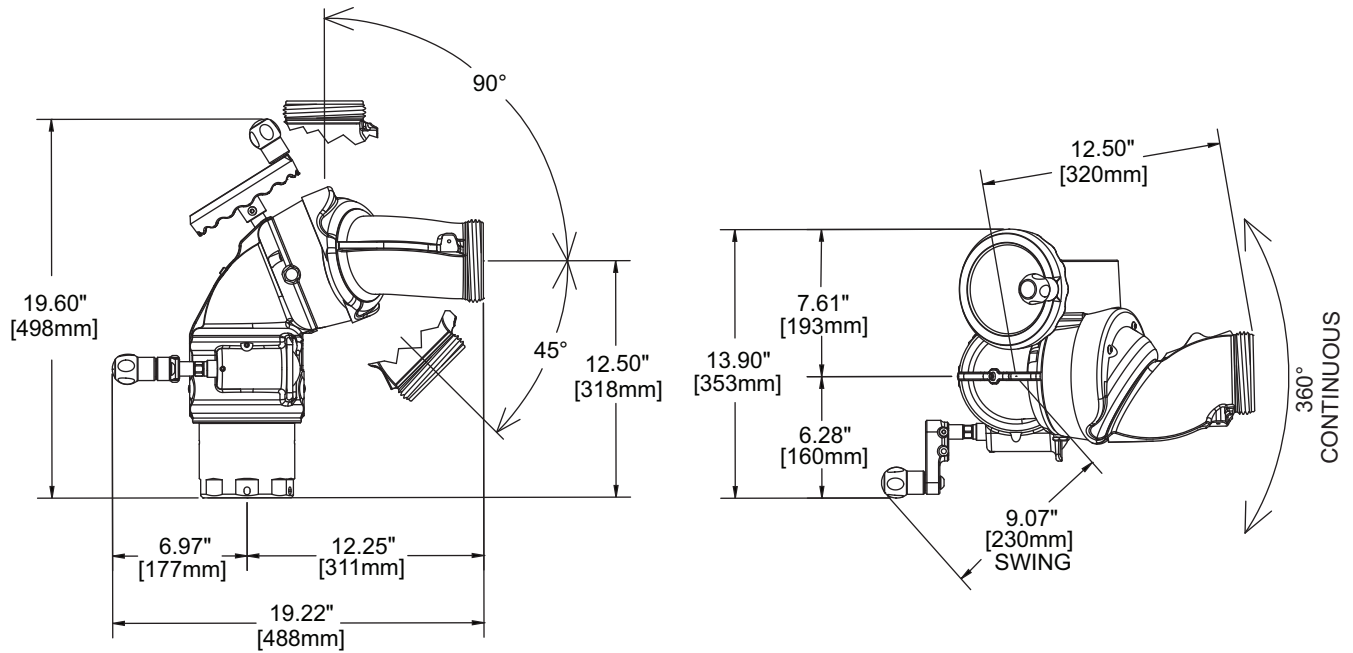


Figure 3.6A
Manual Handwheel Monsoon
(Shown without inlet fitting [see section 3.5](#) for additional height)

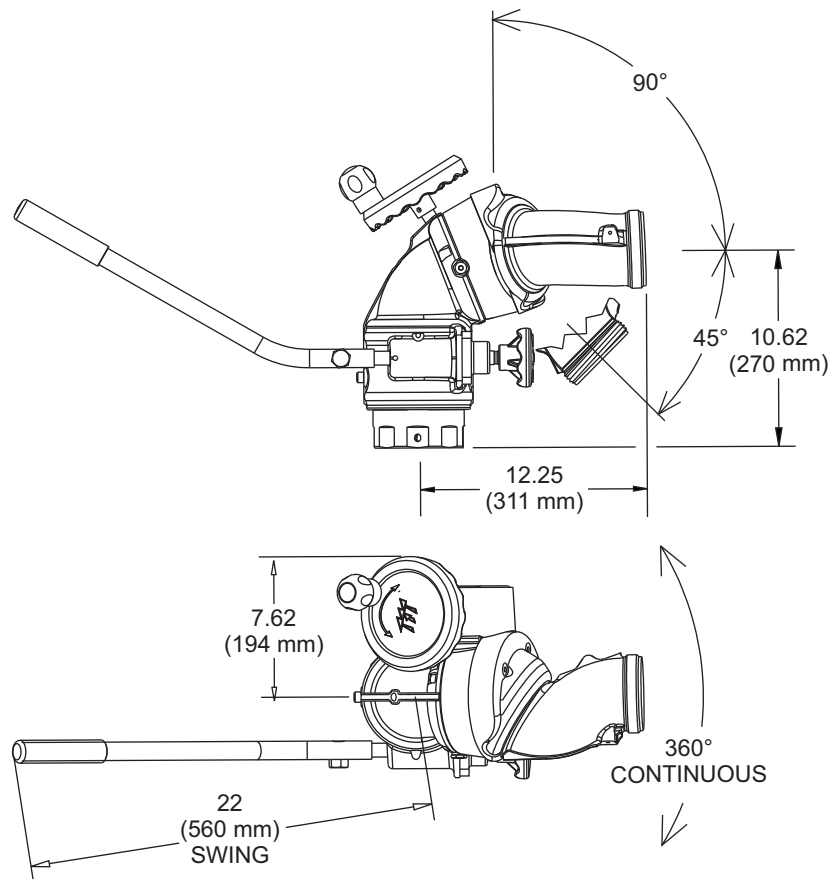


Figure 3.6B
Manual Tiller Bar Monsoon
(Shown without inlet fitting [see section 3.5](#) for additional height)

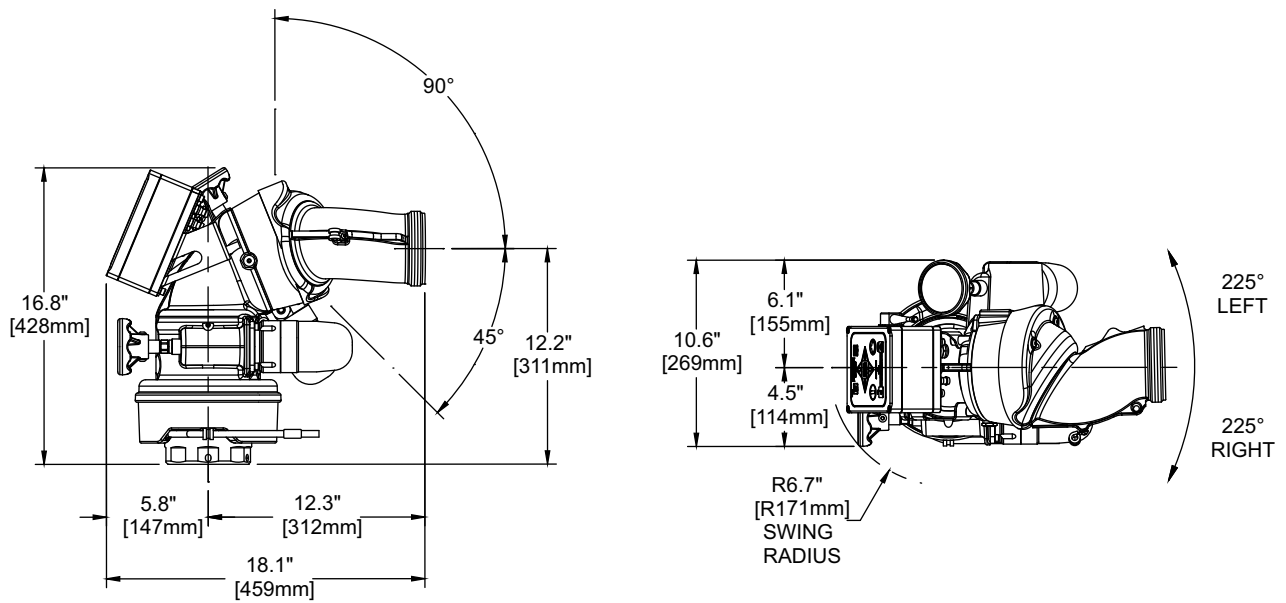


Figure 3.6C
Monsoon RC

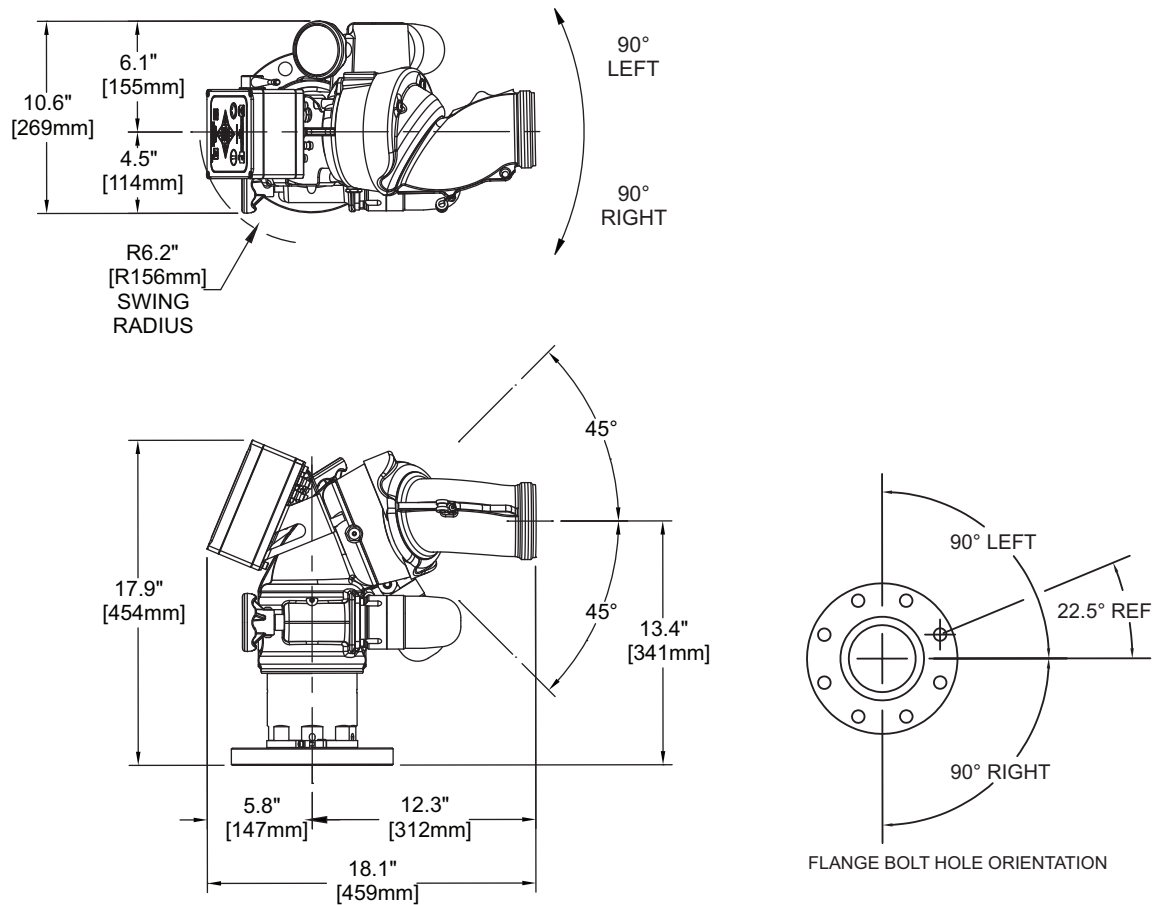


Figure 3.6D
Monsoon RC for Platform

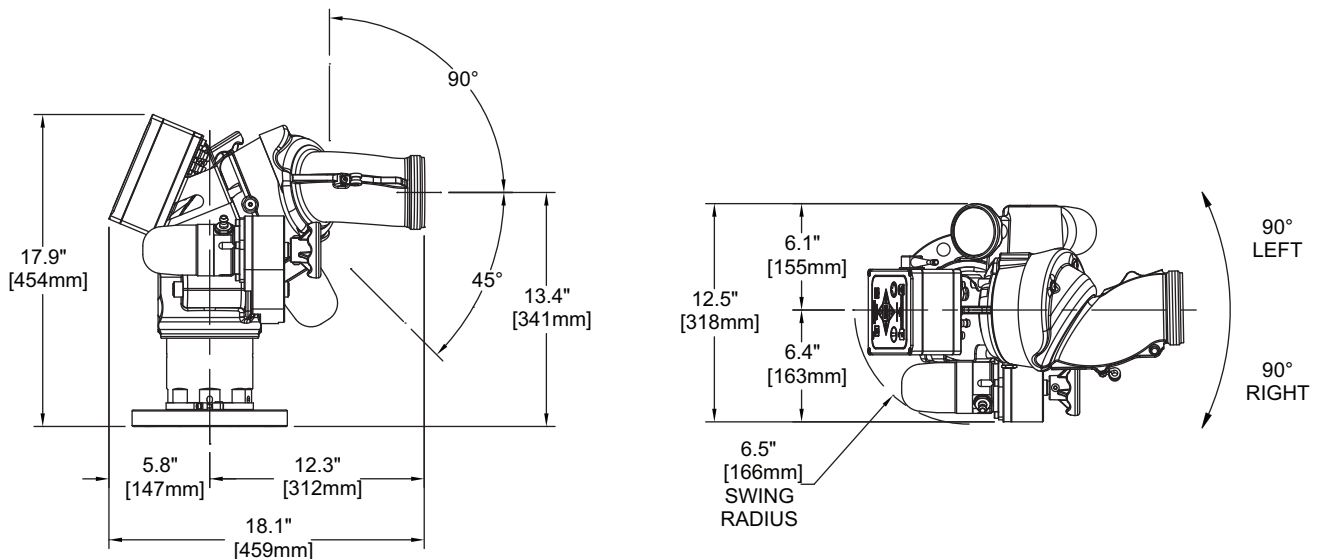


Figure 3.6E
Monsoon RC for Ladder

4.0 INSTALLATION

4.1 ELECTRICAL INSTALLATION

See Remote Control (RC) Monitor Electrical Controls Supplemental Instructions LIY-500.

4.2 STRUCTURAL REQUIREMENTS

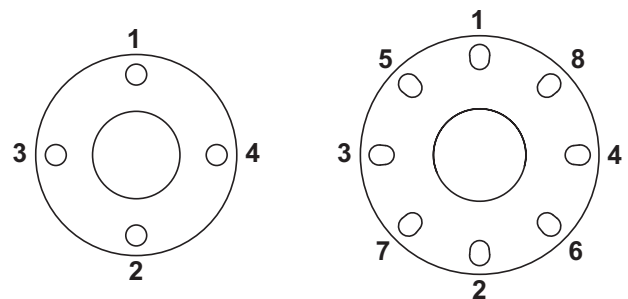


Reaction forces generated by master stream flows are capable of causing injury and property damage if not properly supported. Monitors should be securely installed by qualified individuals.

- Mounting objects must be capable of withstanding maximum nozzle reaction force.
- The monitor must be securely mounted to rigid support members.
- Do not use flanges or pipe made from plastic for monitor mounting.
- Torque all fasteners to specified values.

The structure that the monitor is mounted to must withstand the internal pressure of the monitor as well as shear and bending forces due to nozzle reaction. Nozzle reaction can be as high as 1500 lbs (700 kg)(2000 gpm at 200 psi).

For flanged connections, the use of flat flanges without raised faces is recommended. Use a ring gasket as defined in ASME 16.21 or ISO 7483. Tighten flange bolts in an alternating sequence as shown below. Tighten sequentially each bolt or stud three times to 30%, then 60%, and finally 100% of the specified torque. Tighten to a total of 76-80 ft-lb (100-110 N·m).



Tighten Sequentially Each Bolt Three Times
to a Total of 76-80 ft-lb (100-110 N·m)

FLANGE TYPE	OPTION #	OUTSIDE DIAMETER		THICKNESS		BOLT HOLE CIRCLE		# OF BOLTS	SIZE OF BOLTS	
		in	mm	in	mm	in	mm		in	mm
3" ANSI 125/150-DN80 PN20	1	7.5	190	0.75	20	6.0	152.5	4	5/8	16
4" ANSI 150-DN100 PN20	2/R	9.0	230	0.94	23	7.5	190	8	5/8	16
6" ANSI 150 Flange	3	10.9	277	1.0	25.4	9.5	241.3	8	5/8	16
DN80, PN16 Flange	4	7.9	200	0.87	22	6.3	160	8	5/8	16
DN100, PN16 Flange	5	8.7	220	0.87	22	7.1	180	8	5/8	16

Table 4.2

4.3 INLET FITTING OR EXTEND-A-GUN INSTALLATION

The Monsoon Monitor is available with various inlet fittings. When the inlet fittings are used, ([see section 3.5.2](#)) - section 3.5.4 for the addition to overall height.

The Monsoon Monitor also connects directly to TFT's Extend-A-Gun RC3 or RC4. The fittings and Extend-A-Gun RC are attached to the monitor by means of a threaded joint with an O-ring seal.

4.4 TWO PIECE CLAMP ROTATIONAL LOCK INSTALLATION

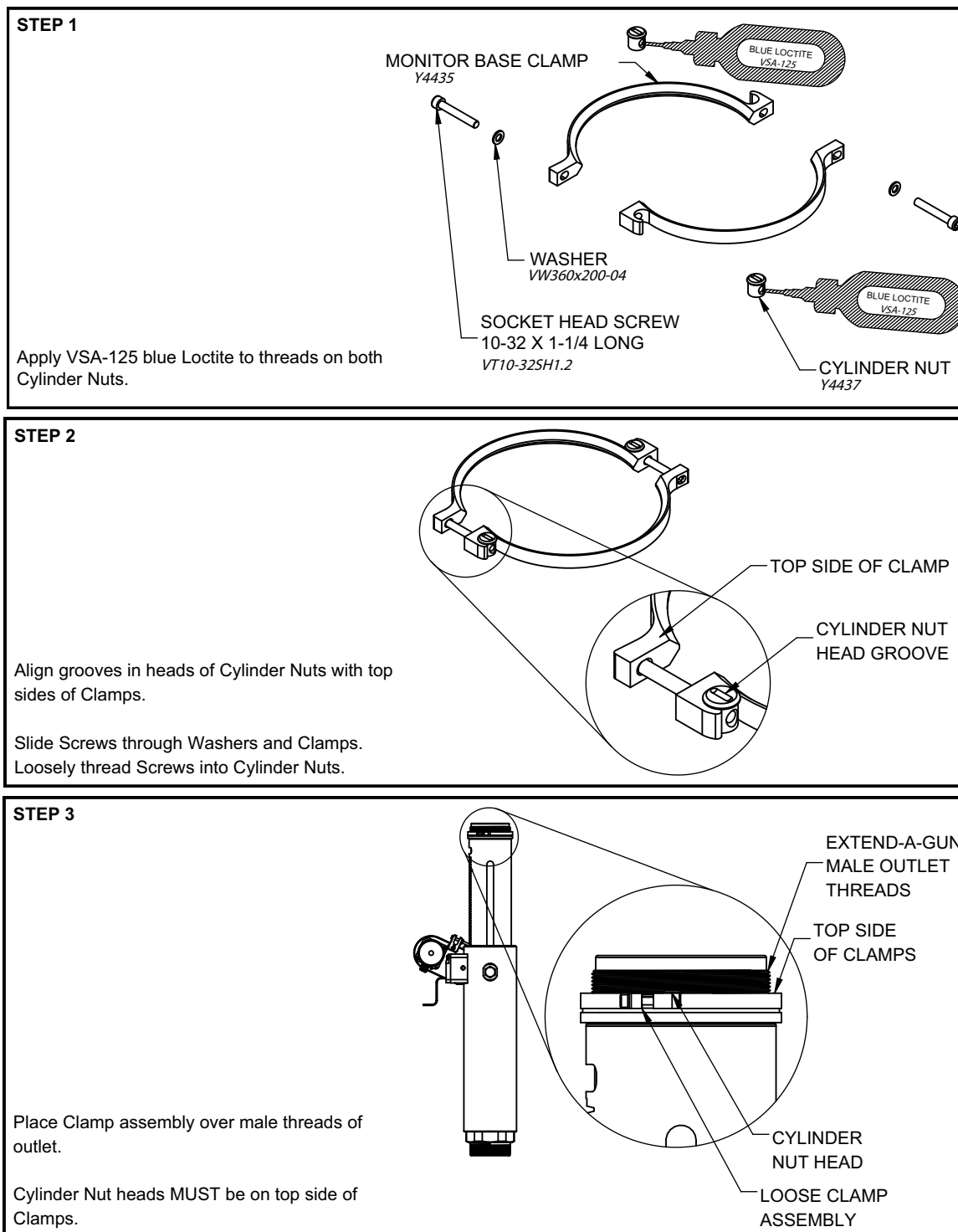


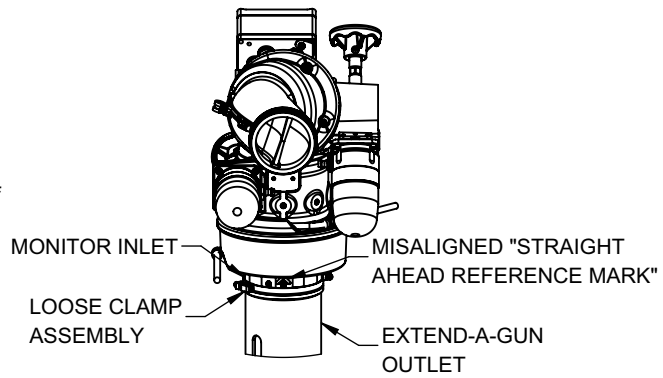
Figure 4.4A

STEP 4

Screw monitor onto Extend-A-Gun until monitor base bottoms out against Extend-A-Gun outlet.

Threaded joint seals with an O-ring and will leak if monitor base bottoms out on Clamp assembly instead of Extend-A-Gun outlet.

Do not use pipe dope or Loctite on threads. Use of thread locking compounds is unnecessary and will make removal difficult.

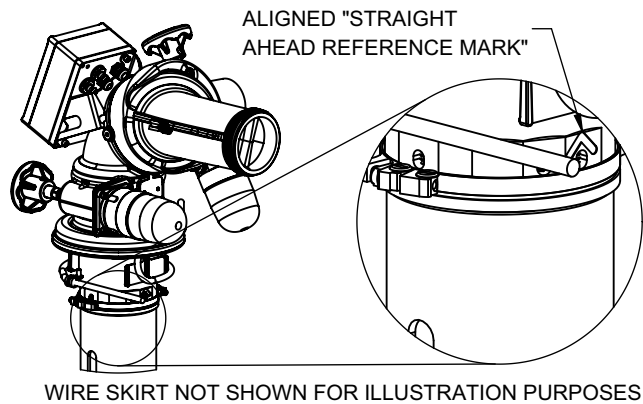


STEP 5

Unscrew monitor base from Extend-A-Gun outlet until "Straight Ahead Reference Mark" is facing desired direction. *

Monitor may be unscrewed up to one full rotation from bottomed-out condition. Monitor will leak if unthreaded more than one rotation (360°) from bottomed-out condition.

* "Straight Back Reference Mark" on Hurricane RC monitors.



STEP 6

Rotate clamps to desired position and tighten Screws until finger tight. Maintain equal spacing between Clamp ends.

Tighten Screws one additional turn using a 5/32" (4mm) hex wrench. Alternate Screws each half-turn to a maximum torque of 30 in-lbs.

To avoid damage to the monitor, ensure Clamps do not interfere with RC monitor Power/Com cable and that Screws are not overtightened.

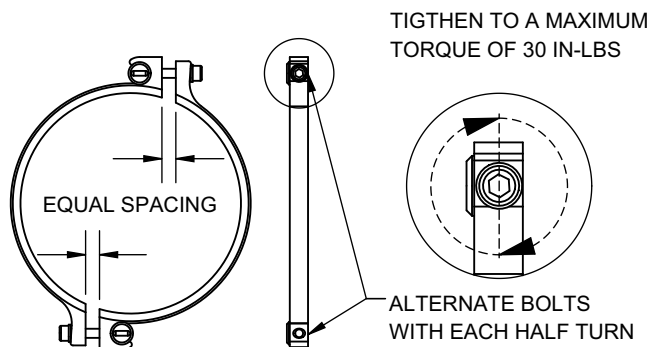


Figure 4.4B

4.5 CABLE ROUTING FOR EXTEND-A-GUN

Monsoon monitor for use with Extend-A-Gun RC comes with the wire installed in a nylon tube. The nylon tubing gives the wire additional stiffness so it better follows as the Extend-A-Gun RC extends or retracts. Use the provided wire clamp to secure the wire and tubing to the Extend-A-Gun gearbox.

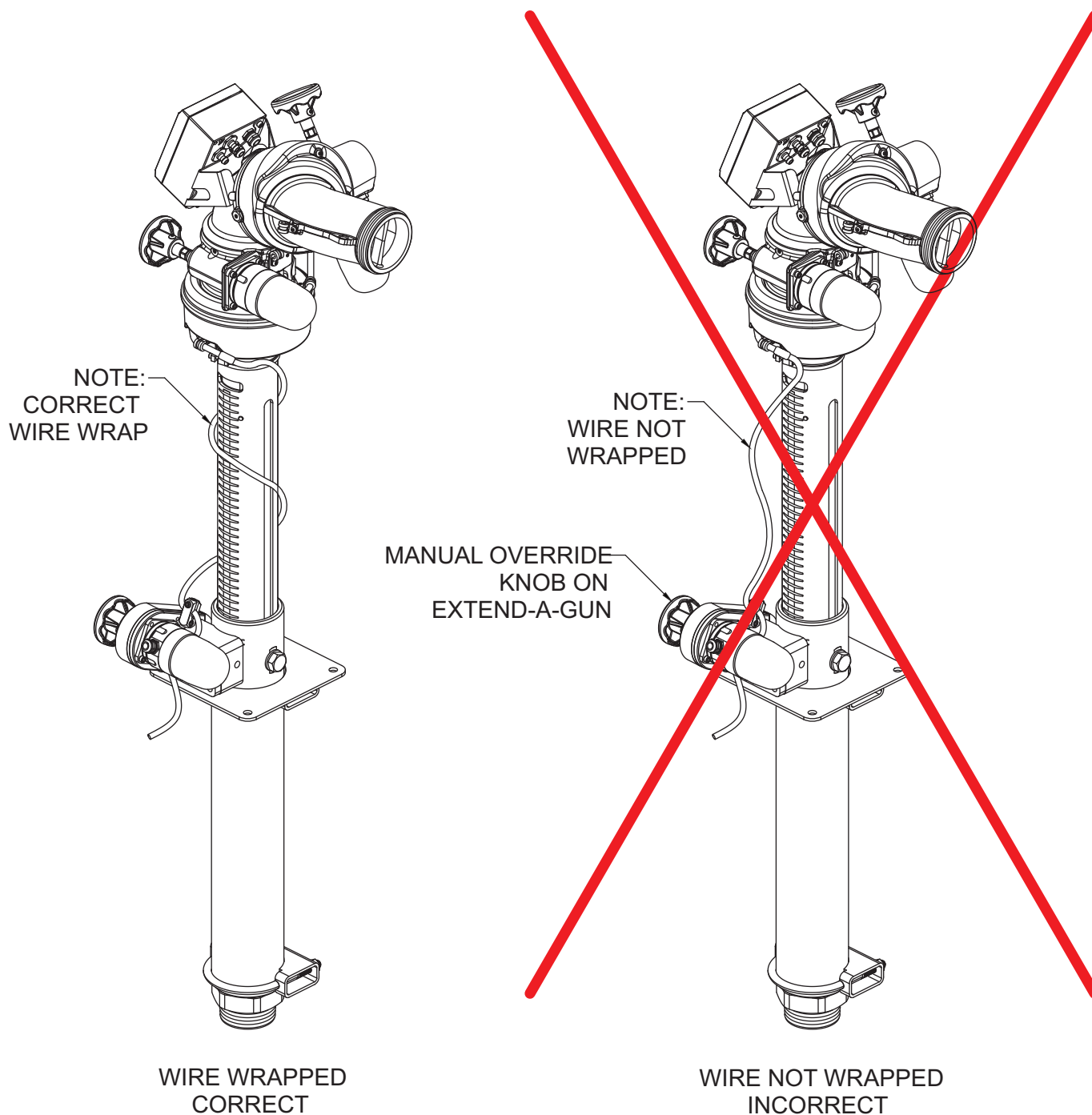
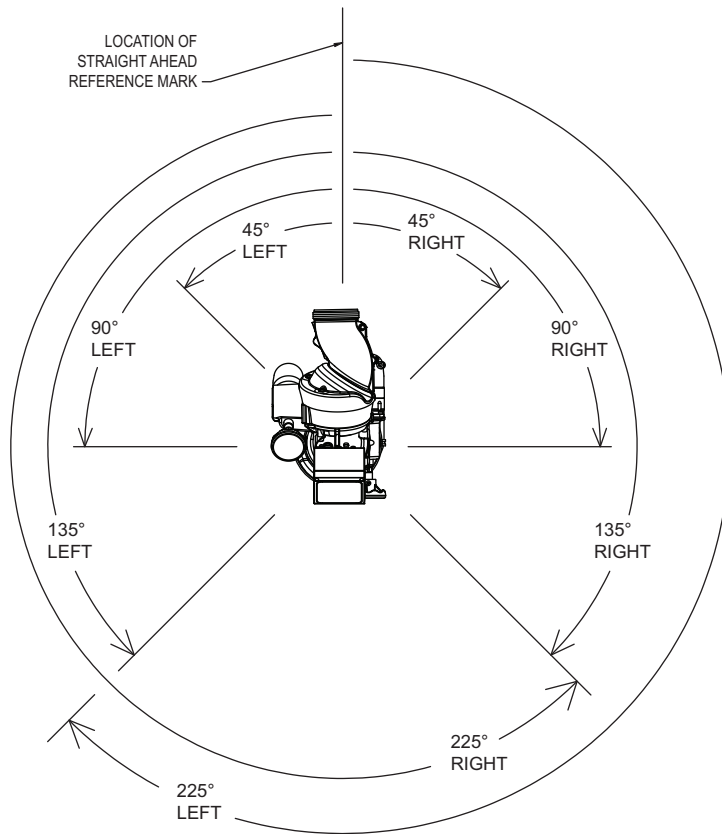


Figure 4.5
Extend-A-Gun Cable Routing

The Extend-A-Gun manual override knob may be mounted in any of four possible orientations (90 degrees apart) relative to the Straight Ahead Reference Mark on the monitor.

4.6 HORIZONTAL ROTATION TRAVEL STOPS

The range of horizontal rotation travel for the manual Monsoon monitor is continuous 360 degrees. The motorized version is limited to 450 degrees total horizontal rotation travel, or 225 degrees from either side of a straight ahead position. Horizontal rotation travel stop bolts may be installed in the monitor to limit travel. Note that left and right are relative to the “Straight Ahead Reference Mark” (the Straight Ahead Reference Mark and refer to the nozzle’s discharge direction as seen from an operator’s position behind the nozzle. The following figures show the range of travel for the various stop bolt locations and give installation notes.



RC MODELS WITH NO TRAVEL STOPS
INSTALLED HAVE A HORIZONTAL
ROTATIONAL TRAVEL LIMIT OF
225° LEFT AND RIGHT OF THE
STRAIGHT AHEAD REFERENCE MARK

MANUAL MODELS WITH NO TRAVEL STOPS
INSTALLED HAVE A CONTINUOUS
360° HORIZONTAL ROTATIONAL TRAVEL

Figure 4.6A
Horizontal Rotation Travel Limits

To Install the Horizontal Travel Stops:

1. Align the monitor with the Straight Ahead Reference Mark.
2. When facing the front of the monitor, the travel stop marked “L” must be installed on the left-hand side, and the travel stop marked “R” must be installed on the right-hand side.
3. Hold the travel stop with the letter (L or R) facing up, rotate the travel stop 90° and insert into the coupling track.
4. Rotate back to the original position with the letter facing up.
5. Move the monitor to the desired end of travel and slide the travel stop against the stop ear on the monitor.
6. Apply Loctite 242 (blue) to the screw threads and tighten set screws to lock the travel stop position.
7. Repeat for the other side.

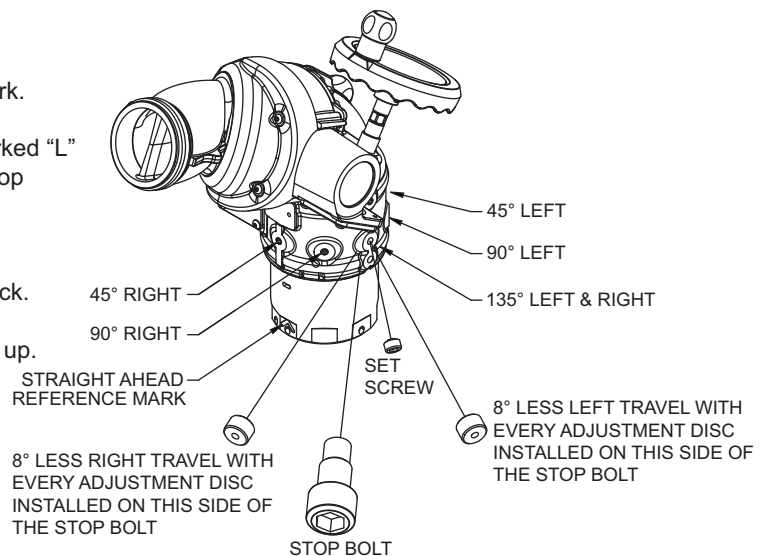


Figure 4.6B
Horizontal Rotation Travel Stops

4.7 ELEVATION TRAVEL STOPS

The range of elevation travel for the Monsoon Monitor is 90 degrees above horizontal to 45 degrees below zero. The elevation range may be limited by installing the supplied stop bolts and adjustment disks at the locations as shown. Consult factory for other ranges. The figures include installation notes.

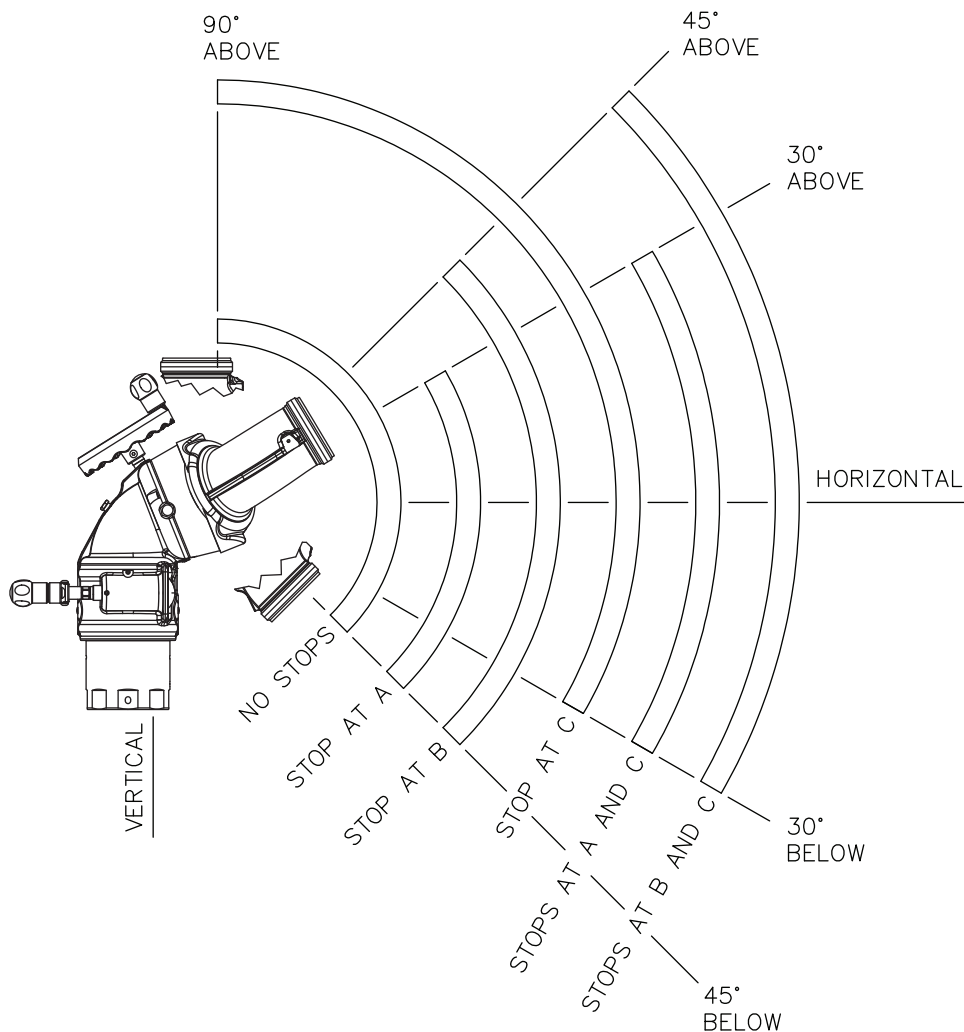


Figure 4.7A
Elevation Travel Limits

Remove VT37-24SS250 Set Screw
and install Y4145 Stop Bolt to obtain
desired travel limits.

Elevation travel with
no Stop Bolt installed is
90° above and 45° below horizontal.

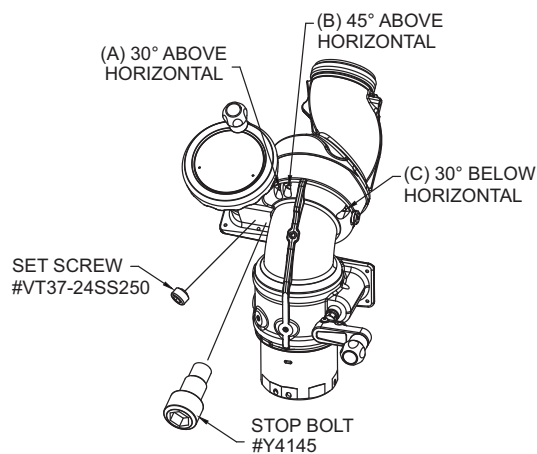


Figure 4.7B
Elevation Travel Stop Locations

4.8 NOZZLE INSTALLATION

The nozzle is simply screwed onto the monitor's exit threads. If the nozzle is installed on a Monsoon RC (with electric motors) assure that the nozzle's actuator does not make contact with the horizontal drive motor housing when the monitor is in it's lowest elevation position.

CAUTION

Mismatched or damaged waterway connections may cause equipment to leak or uncouple under pressure. Failure could result in injury. Equipment must be mated to matched connections.

CAUTION

Dissimilar metals coupled together can cause galvanic corrosion that can result in the inability to uncouple the connection, or complete loss of engagement over time. Failure could cause injury. Per NFPA 1962, if dissimilar metals are left coupled together, an anti-corrosive lubricant should be applied to the connection and the coupling should be disconnected and inspected at least quarterly.

4.9 PRESSURE GAUGE PORT

There is a 1/4" NPT female threaded hole on the back of the monitor and the exit elbow (see Figure 3.4A). The holes are plugged from the factory. If a pressure gauge is desired, unscrew the plug and install the gage using pipe sealant. Make sure the gauge does not interfere with operation.

4.10 TILLER HANDLE INSTALLATION

For tiller models, the handle is shipped loose from the monitor and must be installed to complete the installation process. When installing the tiller handle (see Figure 5.3), be sure to coat the threads of the mounting screw with the Loctite supplied in the hardware packet.

4.11 DRAINING RESIDUAL WATER

There is no drain on the Monsoon RC monitor itself. A drain valve should be installed on the piping to which the monitor is attached.

WARNING

Monitors, valves, and piping may be damaged if frozen while containing sufficient amounts of water. Such damage may be difficult to detect visually and can lead to possible damage, injury, or death. Equipment that may be exposed to freezing conditions must be drained immediately following use to prevent damage.

CAUTION

Structural damage from corrosion can result from failure to drain appliance between uses. Damage from corrosion can cause injury due to equipment failure. Always drain appliance between uses.

4.12 LADDER MONITOR INSTALLATION

Due to the unique mounting orientations found on ladder trucks, an anti-back-drive mechanism gearbox is included on ladder models to prevent unintended monitor/nozzle movement due to vibration. The gearbox allows the motor and manual override wheel to turn the monitor in both directions, while preventing the monitor from back-driving the motor and manual override wheel.

NOTICE

The anti-back-drive mechanism adds to the overall size of the monitor. To prevent damage due to interference, always ensure adequate clearance when installing the monitor.

For installations where adequate clearance for the anti-back-drive gearbox is not available, an electronic method to help prevent unintended monitor/nozzle movement due to vibration is available. The electronic method can be used only if the monitor is always powered while the truck is in operation. See LIY-500 Section for wiring and programming information.

5.0 OPERATING INSTRUCTIONS

See Remote Control (RC) Monitor Electrical Controls Supplemental Instructions LIY-500 for operation of the Monsoon RC Monitors.

5.1 HANDWHEEL HORIZONTAL ROTATIONAL CONTROL

A handwheel controls the monitor's horizontal rotation direction. Clockwise rotation of the handwheel moves the nozzle to the left and counter-clockwise rotation to the right. Approximately 14 turns of the handwheel will give a 90 degree change in horizontal rotation direction.

5.2 HANDWHEEL ELEVATION CONTROL

A handwheel controls the monitor's elevation direction. Clockwise rotation of the handwheel lowers the elevation and counterclockwise raises it. About 50 turns of the handwheel will give the complete 135 degree elevation travel range of the monitor.

5.3 TILLER BAR CONTROL

On the Tiller Bar model the horizontal rotation is changed by pushing or pulling horizontally on the Tiller Handle. Twisting the Rotation Locking Knob clockwise will increase the drag on the lower swivel joint to “lock” the monitor in a particular direction.

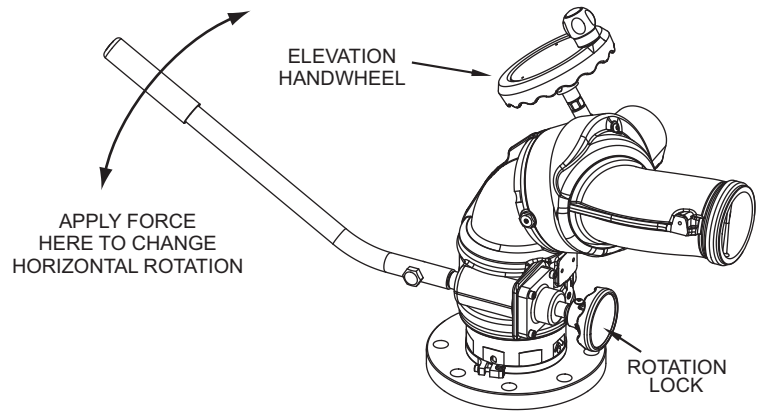


Figure 5.3

Tiller Bar Controls

⚠ WARNING

Debris in the nozzle may cause off center nozzle reaction. Injury or damage from spinning or sudden movement of the monitor could occur. To reduce the risk of an out of control monitor:

- Always check for waterway obstructions before flowing water
- Always keep the rotation lock tight when not rotating the monitor
- Always keep one hand on the tiller handle when loosening the rotation lock
- When 360° rotation is not needed, install horizontal rotation stop bolts to limit monitor travel

5.4 RECOMMENDED PARK POSITION

For truck mounted applications, it is recommended that the monitor be parked in a position such that the monitor's nozzle rests against a bracket or support surface. If a support surface is not available, run the elevation against one of the travel stops to take some of the backlash out of the gear drive. This will minimize bouncing of the nozzle when the apparatus is traveling. Always be sure the monitor is properly parked before moving the truck and know the overall height to avoid damage from overhead obstructions such as doors or bridges. See LIY-500 for information on programming PARK position.

5.5 OVERRIDE KNOBS

In the event of electrical system failure on the monitor or fire truck, the Monsoon Monitor may be manually operated with factory supplied override knobs. To make the Monsoon RC more compact, the manual override knobs may be removed. Removing the override knobs exposes a hex so an 11/16" wrench or socket may be used for manual override. Each drive shaft also has a secondary hex at mid shaft so the shaft may be shortened by cutting and still have a wrenching hex.

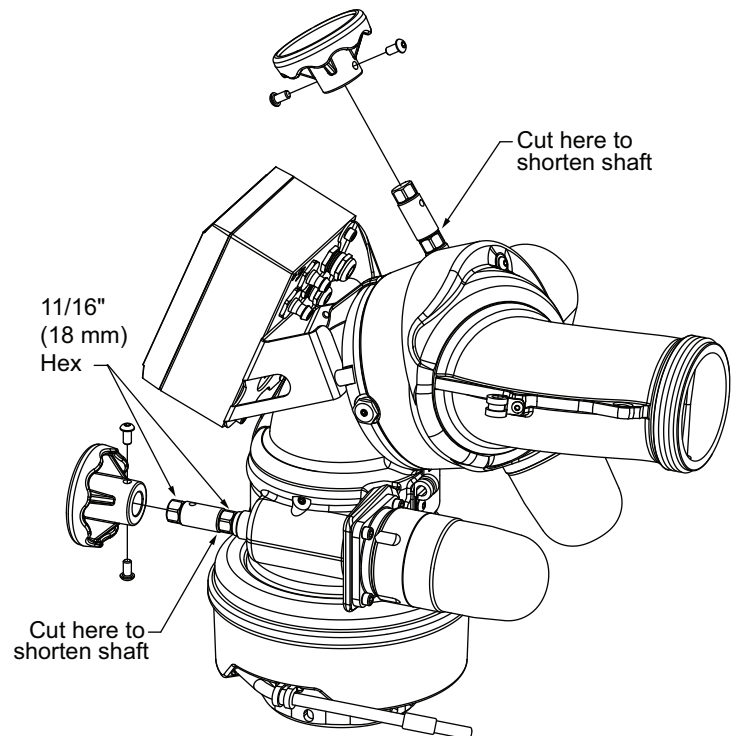


Figure 5.5

Wrenching Hex and Cutting Locations

6.0 FLOW CHARACTERISTICS

6.1 YST-4NN STACKED TIPS FLOW AND REACH

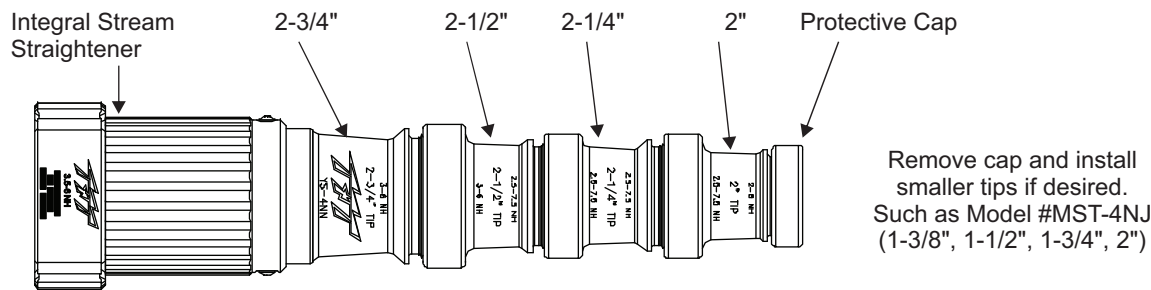


Figure 6.1A
Stacked Tip Model YST-4NN

NOZZLE DIAMETER	NOZZLE INLET PRESSURE							
	50 PSI		60 PSI		80 PSI		100 PSI	
	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)
2.00"	840	310	920	380	1060	500	1190	630
2.25"	1080	400	1170	480	1350	640	1500	790
2.50"	1310	490	1440	590	1660	980	1860	980
2.75"	1590	590	1740	710	2010	950	---	---

NOZZLE DIAMETER	NOZZLE INLET PRESSURE							
	3.5 BAR		4.1 BAR		5.5 BAR		7 BAR	
	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)
50 mm	3180	140	3480	170	4010	230	4500	290
57 mm	4010	180	4430	220	5110	290	5680	360
64 mm	4960	220	5450	270	4680	360	7040	450
70 mm	6020	270	6590	320	7610	430	---	---
---	FLOW EXCEEDS RATING OF MONSOON MONITOR							

Table 6.1
YST-4NN Flow and Reaction Force

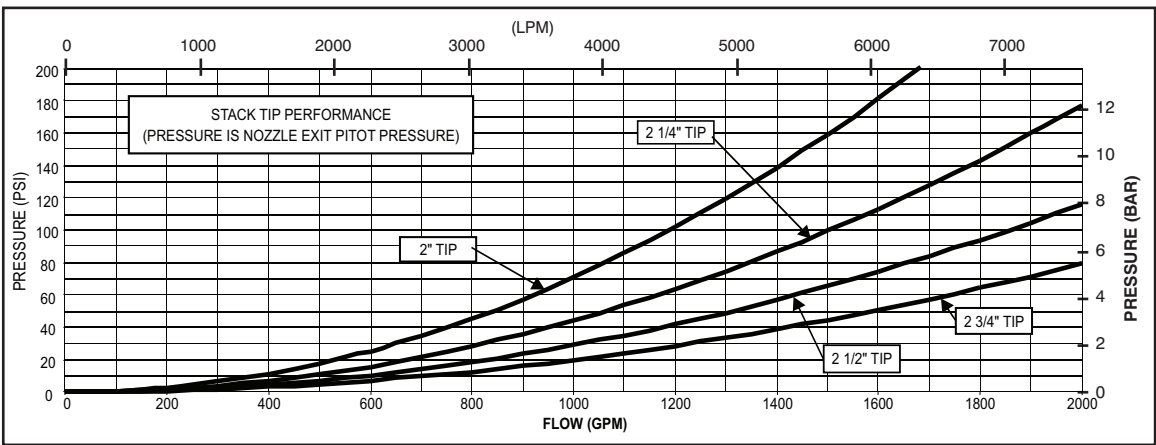


Figure 6.1B
YST-4NN Flow Graph

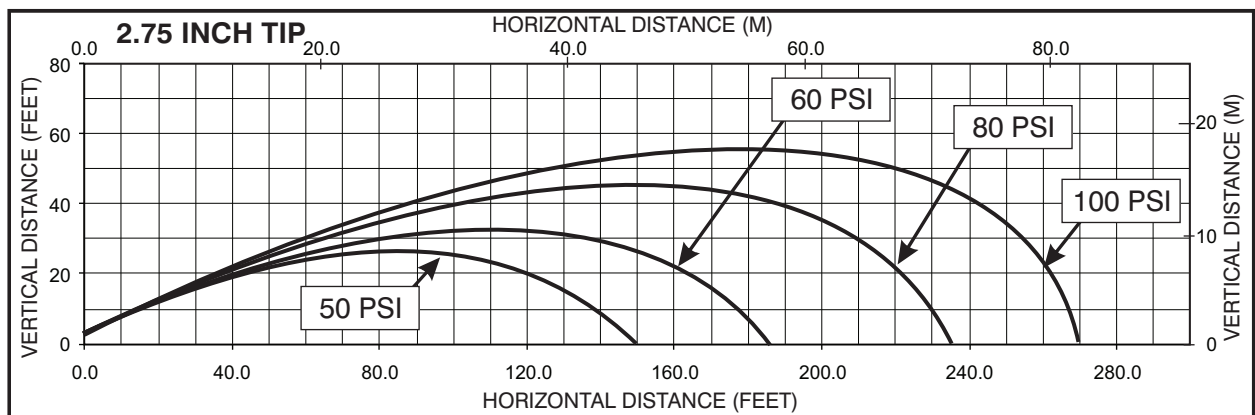
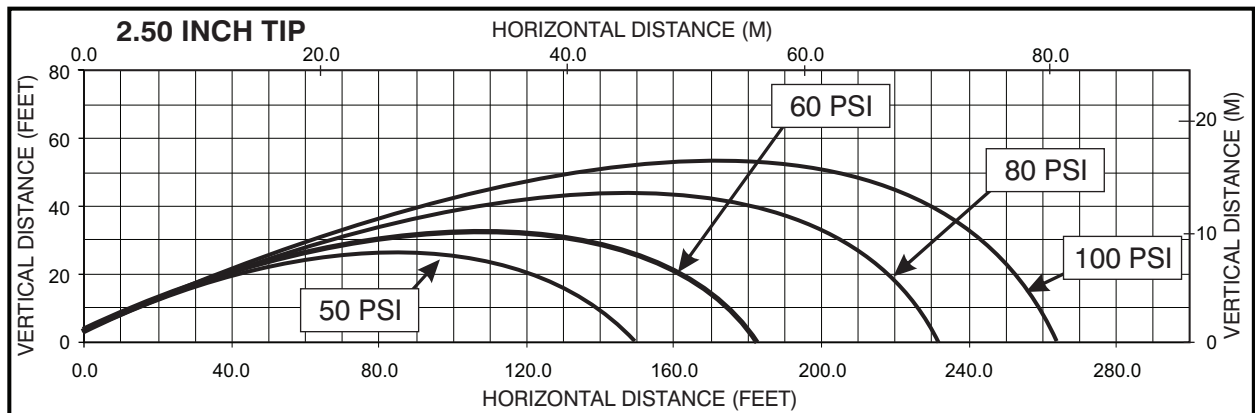
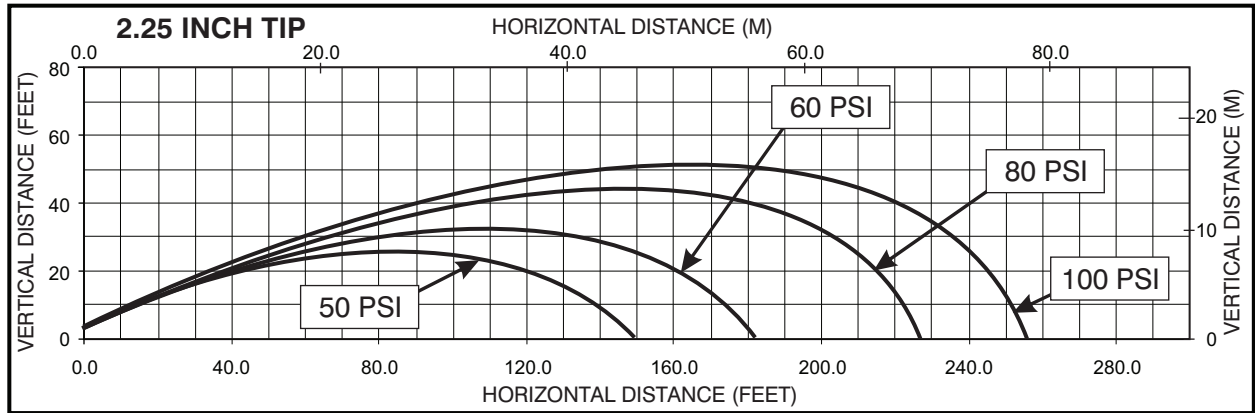
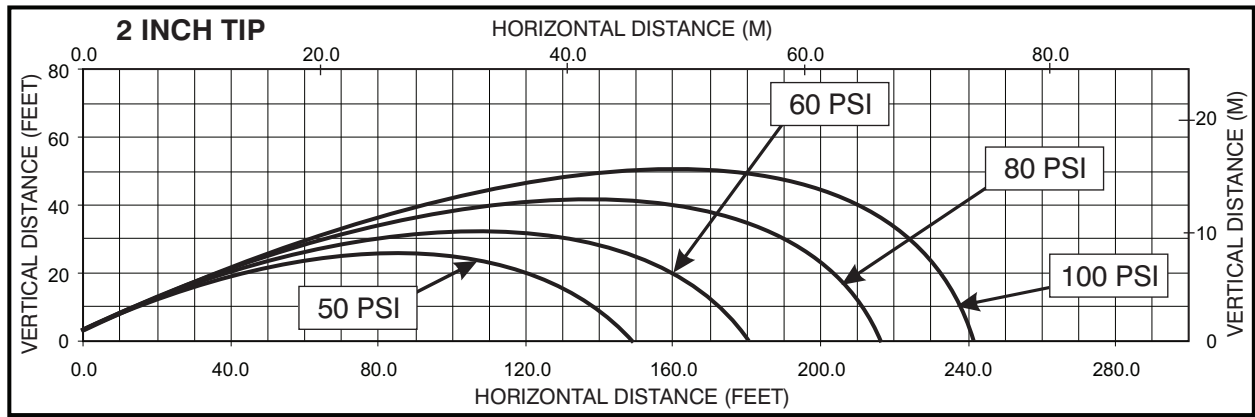


Figure 6.1C
YST-4NN Reach Graphs

6.2 MST-4NJ STACKED TIPS FLOW AND REACH

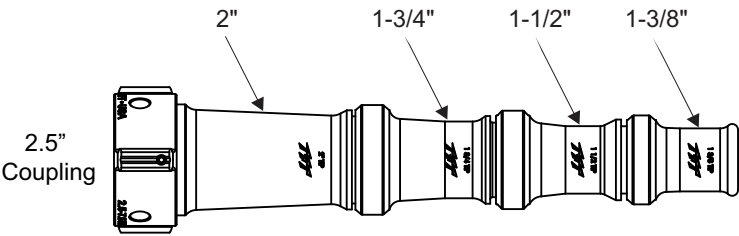


Figure 6.2A
Stacked Tip Model MST-4NJ

NOZZLE DIAMETER	NOZZLE INLET PRESSURE							
	40 PSI		60 PSI		80 PSI		100 PSI	
	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)	FLOW (GPM)	REACTION (LBS)
1.375"	360	120	440	180	500	240	560	300
1.5"	420	140	520	210	500	280	670	350
1.75"	580	190	700	290	810	380	910	480
2.00"	750	250	920	380	1000	500	1190	630

NOZZLE DIAMETER	NOZZLE INLET PRESSURE							
	2.8 BAR		4.1 BAR		5.5 BAR		7 BAR	
	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)	FLOW (L/min)	REACTION (KG)
35 mm	1360	50	1670	80	1890	110	2120	140
38 mm	1590	60	1970	100	2270	130	2540	160
45 mm	2200	90	2650	130	3070	170	3440	220
50 mm	2840	110	3480	170	4010	230	4500	290

Table 6.2
MST-4NJ Flow and Reaction Force

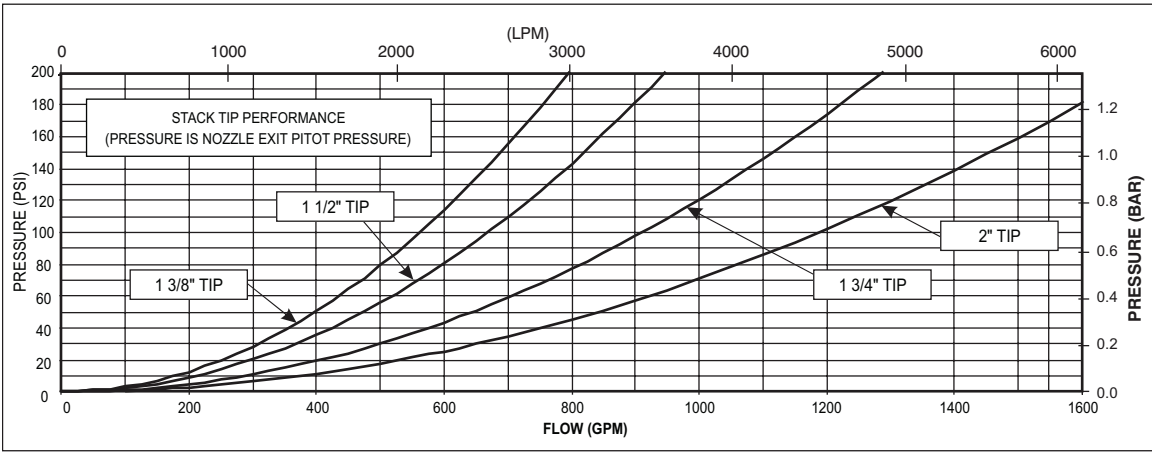


Figure 6.2B
MST-4NJ Flow Graph

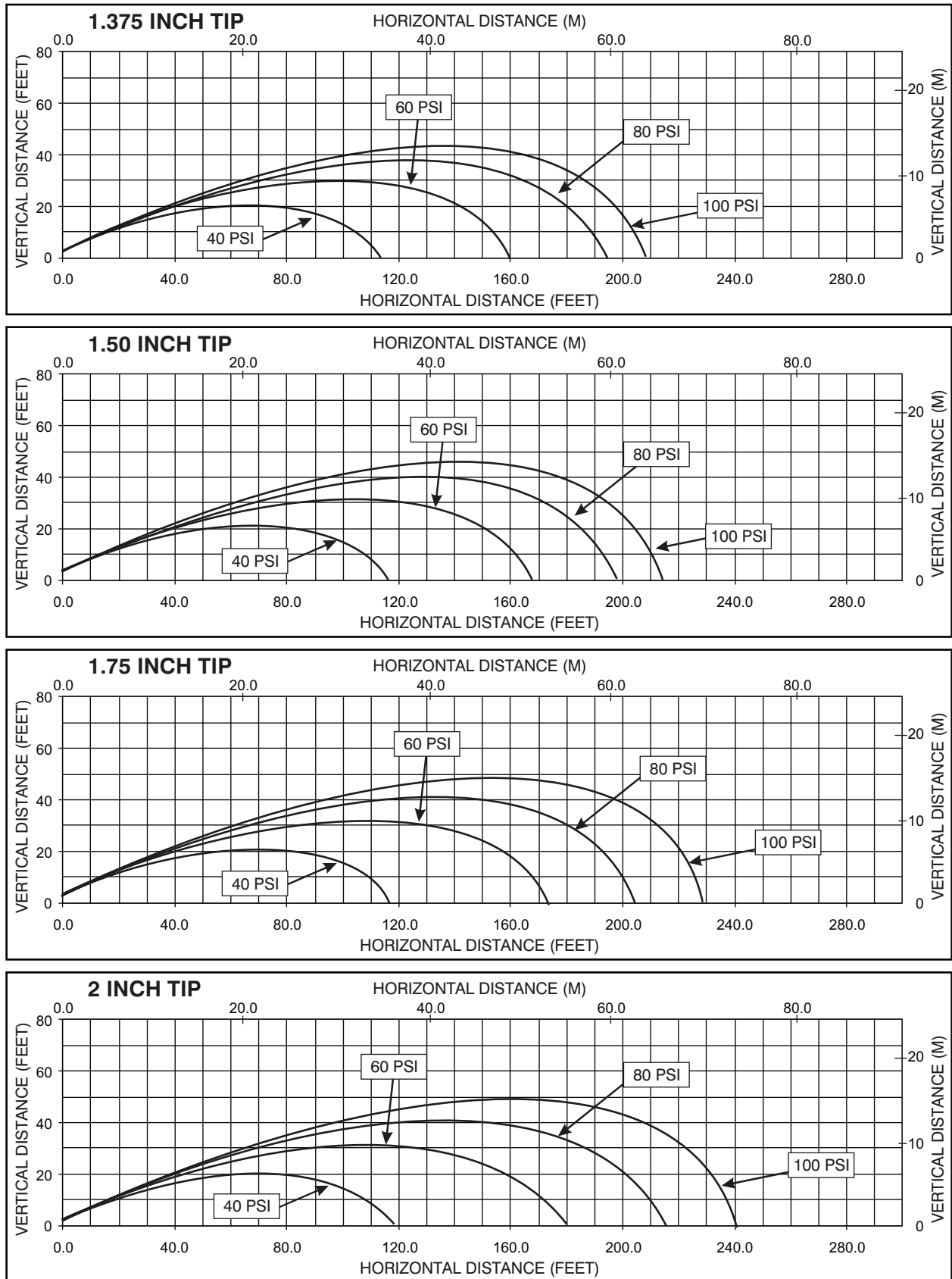


Figure 6.2C
MST-4NJ Reach Graphs

6.3 EFFECTS OF ELEVATION AND WIND ON STREAM REACH

This graph shows approximately how differences in elevation angle can affect stream reach. Critical applications should be tested in actual conditions to verify adequate reach.

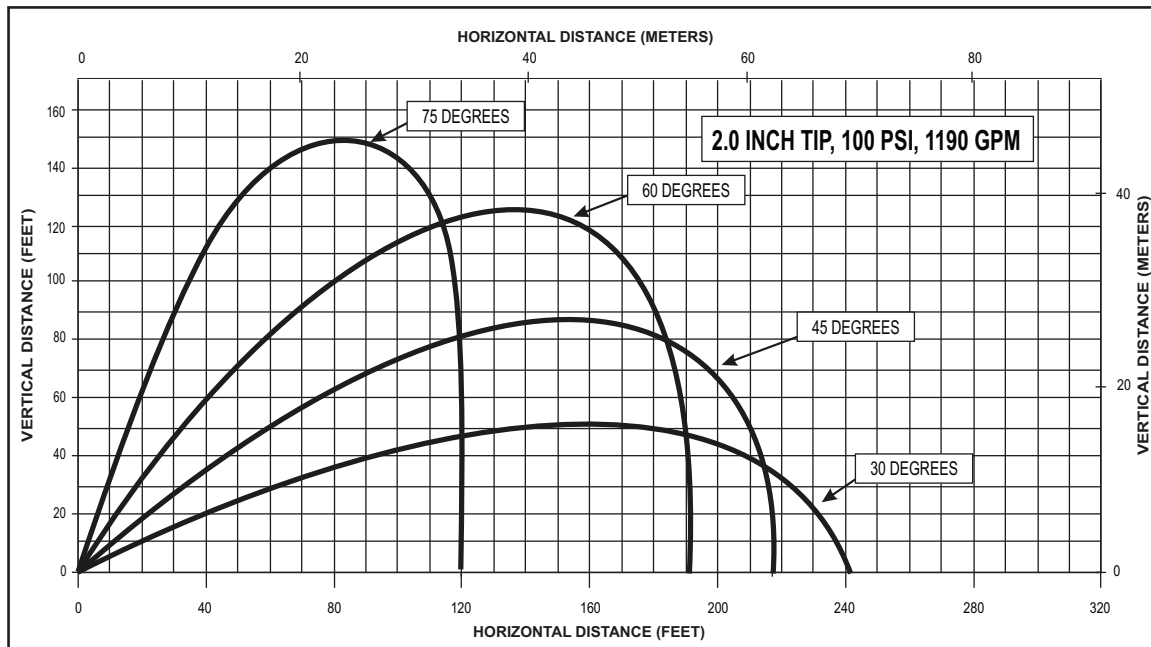


Figure 6.2A
Effects of Elevation on Reach

This graph shows approximately how a moderate wind can affect stream reach.

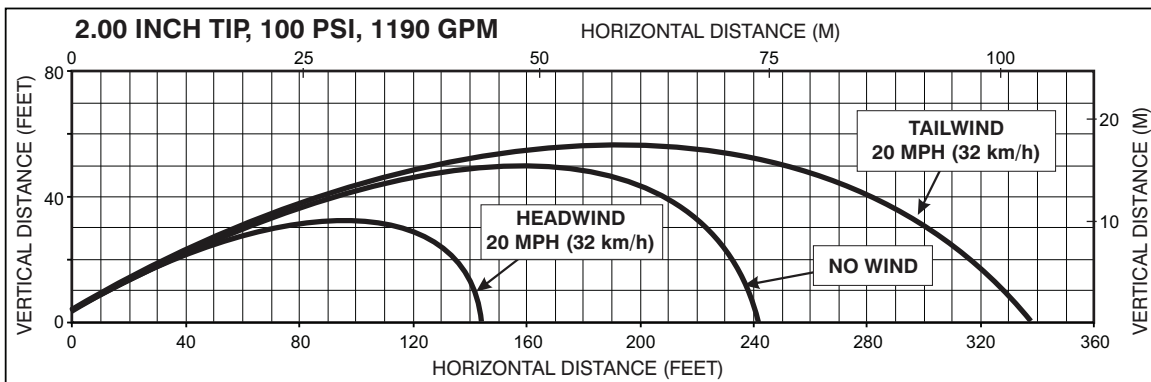


Figure 6.2B
Effects of Wind on Reach

6.4 AUTOMATIC MASTERSTREAM NOZZLES

Automatic nozzles maintain a constant pressure by adjusting their orifice to match the available flow. Consult the nozzle manufacturer for maximum flow and pressure range. In all cases, do not exceed the maximum rating of the Monsoon Operating Envelope.

6.5 FRICTION LOSS

The discharge size of the monitor determines maximum flow. Excessive turbulence will result if maximum flow is exceeded.

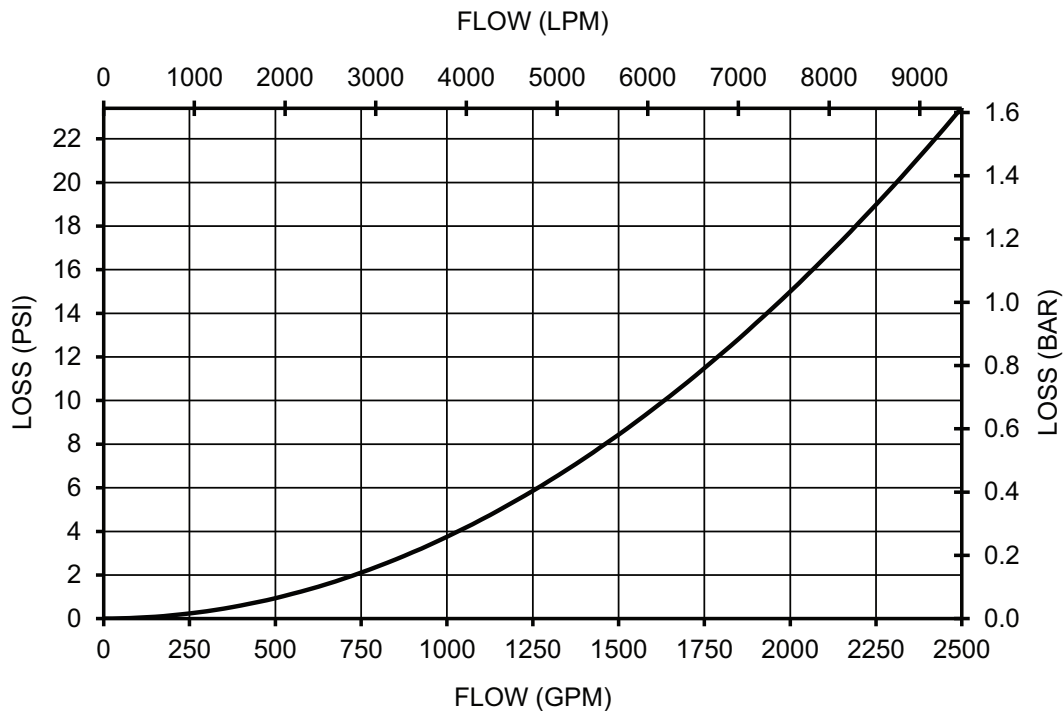


Figure 6.5A
3.5" Monsoon Monitor Friction Loss

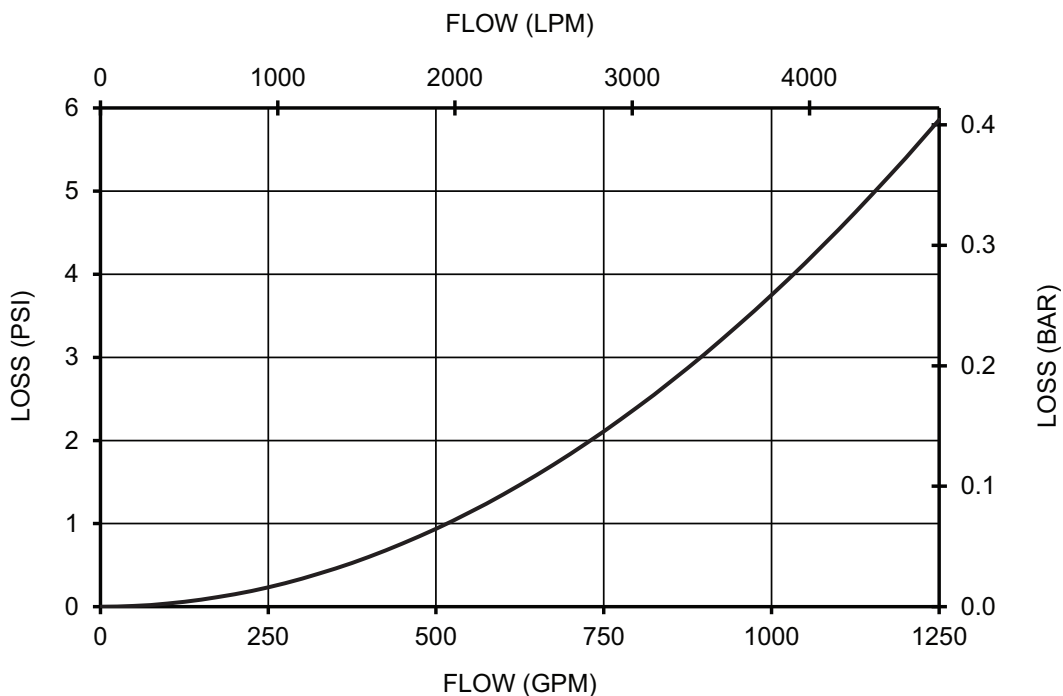


Figure 6.5B
2.5" Monsoon Monitor Friction Loss

6.6 STREAM STRAIGHTENERS

6.6.1 STREAM STRAIGHTENERS WITH STACKED TIPS

Turbulence though the Monsoon Monitor is very low, but stream quality and reach can be improved with the use of the integral stream straightener on the TFT stacked tip nozzle. Stream straighteners will add some friction loss as indicated below.

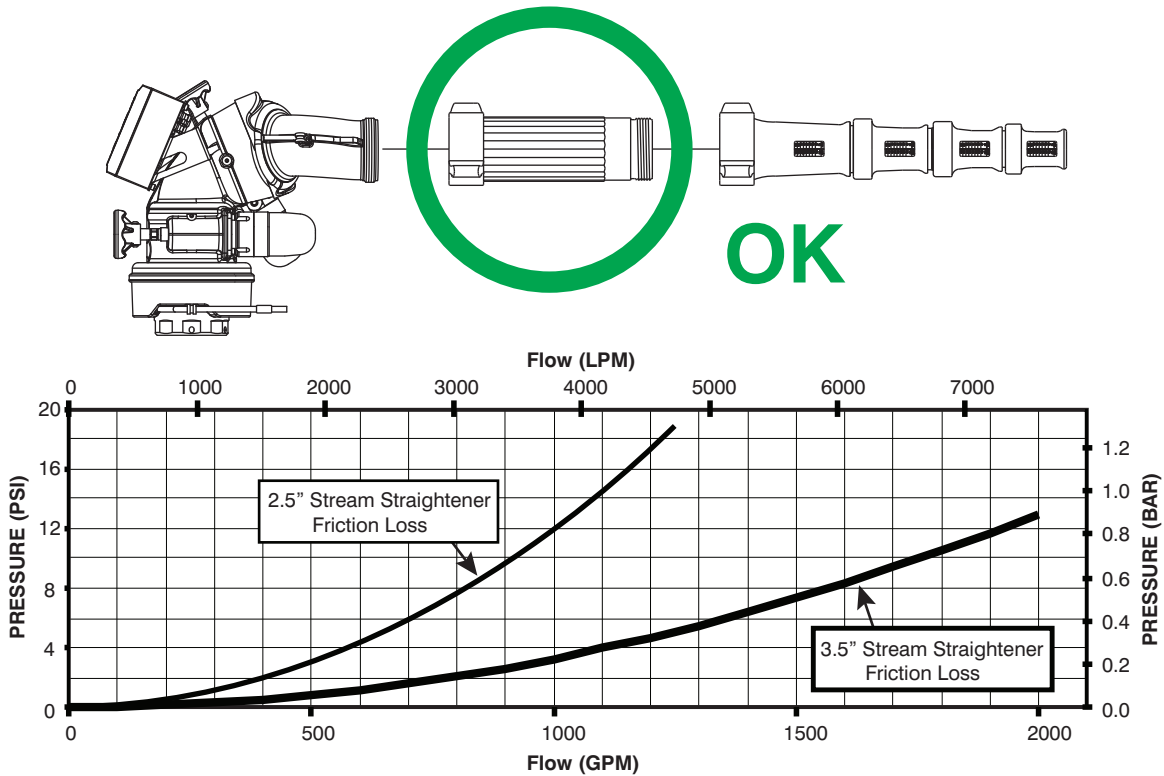


Figure 6.6.1

Stacked Tip Integral Stream Straightener Friction Loss

6.6.2 STREAM STRAIGHTENERS WITH FOG NOZZLES

NOTICE

The flow path of a fog nozzle serves as a stream straightener. Use of a stream straightener with a fog nozzle will increase the stresses on the monitor's gear train and may lead to premature wear. Use of a stream straightener with a fog nozzle is not recommended.

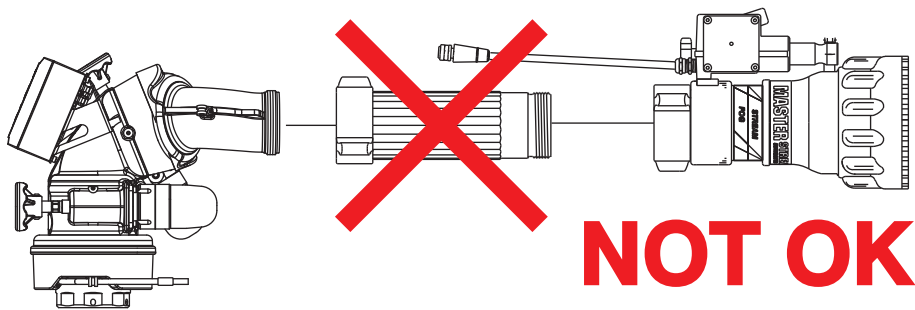


Figure 6.6.2

7.0 WARRANTY

Go to tft.com for all warranty information.

8.0 MAINTENANCE

TFT products are designed and manufactured to be damage resistant and require minimal maintenance. However, as the primary firefighting tool upon which your life depends, it should be treated accordingly. The unit should be kept clean and free of dirt by rinsing with water after each use. Any inoperable or damaged parts should be repaired or replaced before placing the unit in service. To help prevent mechanical damage, do not drop or throw equipment.

In applications where appliances are left continuously connected to the apparatus or other devices or are used where water is trapped inside the appliance, the appliance must be flushed with fresh water following each use and inspected for damage.

This appliance should be disconnected, cleaned and visually inspected inside and out at least quarterly, or as water quality and use may require. Moving parts such as handles, valve ball and couplings should be checked for smooth and free operation. Seals shall be greased as needed with Silicone based grease such as Molykote 112. Any scrapes that expose bare aluminum should be cleaned and touched up with enamel paint such as Rust-Oleum. Replace any missing or damaged parts before returning to service.

Any equipment taken out of service due to failure should be returned to the factory for repair or replacement. If you have any questions regarding the testing or maintenance of your valve, please call Task Force Tips at 800-348-2686.

8.1 SERVICE TESTING

In accordance with NFPA 1962, equipment must be tested a minimum of annually. Units failing any part of this test must be removed from service, repaired and retested upon completion of the repair.

8.2 LUBRICATION

The Monsoon monitor generally should not require greasing. In the event that the operation becomes stiff, grease may be applied to the horizontal rotation and elevation worm gears. Grease is applied by removing the plugs at the grease ports and replacing with grease fittings that have 1/4-28 male threads. Use medium viscosity automotive chassis grease. Apply only enough grease to restore normal operation. If normal operation is not restored by greasing, inspect for other causes of stiff operation.

NOTICE

Do not over pump grease. The monitor's greased areas lead to large chambers that could trap several pounds of grease before becoming visible.

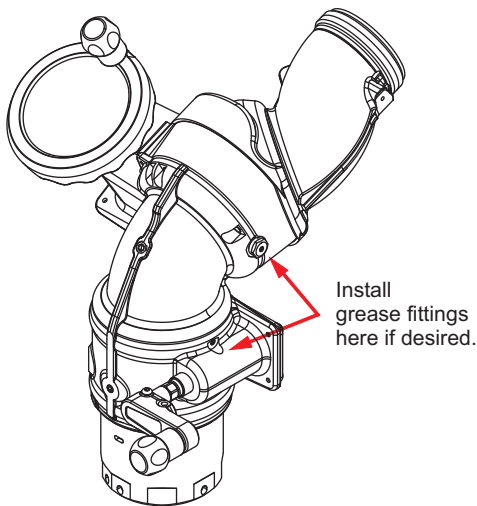


Figure 8.2A

Location of Grease Port for Horizontal Rotation Worm Gear and Elevation Joint

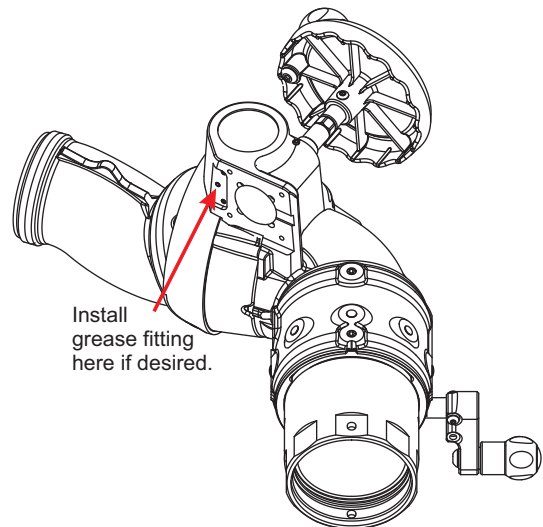


Figure 8.2B

Location for Grease Port for Elevation Worm Gear

8.3 TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE	REMEDY
Leaks	Debris or damage in the seal area	Clean out debris or replace damaged parts
Elevation Binding	Debris or damage to the elevation drive parts	Clean out debris or replace damaged parts
	Lack of lubricant	Grease, (see section 8.2)
Horizontal Rotation Binding	Debris or damage to the horizontal drive parts	Clean out debris or replace damaged parts
	Lack of lubricant	Grease, (see section 8.2)

8.4 REPAIR

Factory service is available. Factory serviced equipment is repaired by experienced technicians, wet tested to original specifications, and promptly returned. Call TFT service department at 1-800-348-2686 to troubleshoot and, if needed, directions for return. A return for service form can also be obtained at tft.com/Support/Returning-an-Item-for-Service.

Repair parts and service procedures are available for those wishing to perform their own repairs. Task Force Tips assumes no liability for damage to equipment or injury to personnel that is a result of user service. Contact the factory or visit the web site at tft.com for parts lists, exploded views, test procedures and troubleshooting guides.

Performance tests shall be conducted on the equipment after a repair, or anytime a problem is reported to verify operation in accordance with TFT test procedures. Consult factory for the procedure that corresponds to the model and serial number of the equipment. Any equipment which fails the related test criteria should be removed from service immediately. Troubleshooting guides are available with each test procedure or equipment can be returned to the factory for service and testing.

WARNING

It is the responsibility of service technicians to ensure the use of appropriate protective clothing and equipment. The chosen protective clothing and equipment must provide protection from potential hazards users may encounter while servicing equipment. Requirements for protective clothing and equipment are determined by the Authority Having Jurisdiction (AHJ).

CAUTION

Any alterations to the product or its markings could diminish safety and constitutes a misuse of this product.

NOTICE

All replacement parts must be obtained from the manufacturer to assure proper performance and operation of the device.

9.0 EXPLODED VIEWS AND PARTS LISTS

Exploded views and parts lists are available at tft.com/serial-number.

10.0 OPERATION AND INSPECTION CHECKLIST

BEFORE EACH USE, appliances must be inspected to this checklist:

1. All valves (if so equipped) open and close fully and smoothly
2. Waterway is clear of obstructions
3. There is no damage to any thread or other connection
4. All locks and hold-down devices work properly
5. The pressure setting on the relief valve (if so equipped) is set correctly
6. Gaskets are in good repair
7. There is no obvious damage such as missing, broken or loose parts
8. There is no damage to the appliance that could impair safe operation (e.g. dents, cracks, corrosion, or other defects)
9. All swiveling elements rotate freely
10. Nozzle is securely attached

BEFORE BEING PLACED BACK IN SERVICE, appliances must be inspected to this checklist:

1. All valves (if so equipped) open and close smoothly and fully
2. The waterway is clear of obstructions
3. There is no damage to any thread or other type connection
4. The pressure setting of the relief valve, if any, is set correctly
5. All locks and hold-down devices work properly
6. Internal gaskets are in accordance with NFPA 1962
7. There is no damage to the appliance that could impair safe operation (e.g. dents, cracks, corrosion, or other defects)
8. All swiveling connections rotate freely
9. There are no missing parts or components
10. The marking for maximum operating pressure is visible
11. There are no missing, broken, or worn lugs on couplings



WARNING Equipment failing any part of the checklist is unsafe for use and must have the problem corrected before use or being placed back into service. Operating equipment that has failed the checklist is a misuse of this equipment.

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