

INSTRUCTIONS: RUSSIAN AUTOMATIC PARTIAL GRIP, LABELS, HANDLE COVER ASSEMBLY

LABELS

Clean the label grooves on the Barrel and the Shaper Guide with acetone. With the rubber bumper facing away from you, apply name label to Shaper Guide and Barrel label to Barrel. **Note:** The nozzle will need to be in straight stream position in order to apply the Barrel Label to the Barrel.

HANDLE COVERS

Line the two plastic handle covers up with the holes on the handle and screw in the four small screws to attach the covers to the handle – hand tighten the screws.

PISTOL GRIP

- 1) Place the washer on the screw with the sharp edge of the washer facing the screw head.
- 2) Insert the screw and washer into the pistol grip so the screw threads protrude through the hole in the middle of the pistol grip.
- 3) Place the appropriate spacer on top of the pistol grip so the screw protrudes through the hole in that as well.
- 4) Place Loctite VSA-126 on the screw threads. **Note:** If Loctite squeezes out between the spacer and the valve body after assembling, too much Loctite was used.
- 5) Assemble the pistol grip to the valve body with a torque wrench at 10.7 N/m ±0.5 N/m.



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