

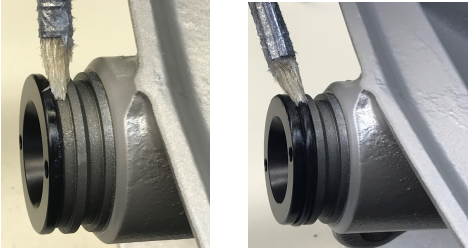




Adding a Jet Siphon to a Low Level Strainer

<p>1.</p>	<p>Remove Retainer Ring from Plug and push Plug through hole. Remove the Plug by reaching through the coupling end of the product.</p>	
<p>2.</p>	<p>Apply a layer of VSA-104 Grease to the O-rings on the Adapter.</p>	
<p>3.</p>	<p>Insert the Tube assembly into the jet siphon port on the Strainer Body.</p>	
<p>4.</p>	<p>Apply a layer of grease to the O-ring groove on the end of the jet siphon port. Install the O-ring VO-134 and apply grease over it.</p>	
<p>5.</p>	<p>Press the Elbow straight over the end of the siphon tube ensuring that the O-ring is not dislodged or pinched. Install (34) V2120 balls in the ball groove by dropping through the small threaded hole in the side of the elbow. Apply red Loctite (or equivalent) to the threads of the VT25-28SS187 set screw. Install until flush with the outside surface, to retain the balls.</p>	
<p>6.</p>	<p>Install the Circle Cotter on the Lanyard in the tether hole just above the Elbow. Install the Blind Plug on the Coupling until snug.</p>	

For questions regarding this installation, contact your local dealer or TFT's Service Department.